DEVICE PERFORMANCE SPECIFICATION

Revision 11 MTD/PS-0502

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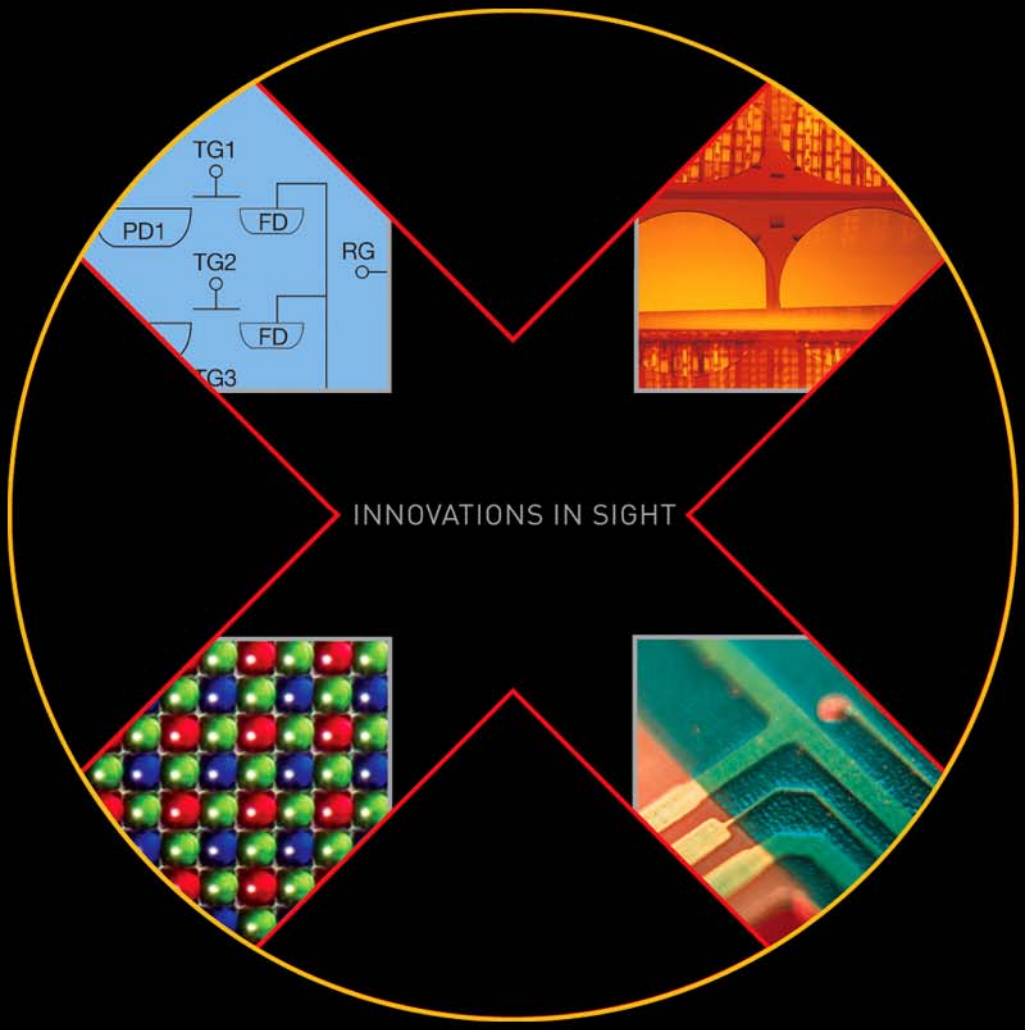

KODAK KAI-1010 KAI-1011 IMAGE SENSOR

1008 (H) X 1018 (V) INTERLINE TRANSFER PROGRESSIVE SCAN CCD

Kodak

Image Sensor Solutions

Kodak
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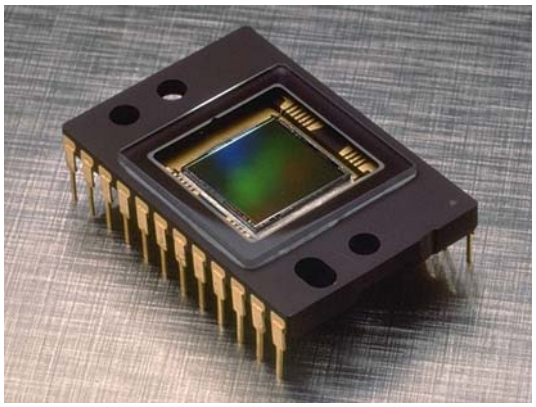
SUMMARY SPECIFICATION

KODAK KAI-1010 IMAGE SENSOR

1008 (H) X 1018 (V) PROGRESSIVE SCAN INTERLINE CCD IMAGE SENSOR

DESCRIPTION

The KODAK KAI-1010 Image Sensor is a high-resolution monochrome charge coupled device (CCD) device whose non-interlaced architecture makes it ideally suited for video, electronic still and motion/still camera applications. The device is built using an advanced true two-phase, double-polysilicon, NMOS CCD technology. The p+npn- photodetector elements eliminate image lag and reduce image smear while providing antiblooming protection and electronic-exposure control. The total chip size is 10.15 (H) mm x 10.00 (V) mm.



FEATURES

- Front Illuminated Interline Architecture
- Progressive Scan (Non-interlaced)
- Electronic Shutter
- Integral RGB Color Filter Array (optional)
- On-Chip Dark Reference Pixels
- Low Dark Current
- High Sensitivity Output Structure
- Dual Output Shift Registers
- Antiblooming Protection
- Negligible Lag
- Low Smear (0.01% with microlens)

APPLICATIONS

- Industrial Imaging

Parameter	Typical Value
Architecture	Interline CCD, Non-Interlaced
Total Number of Pixels	1024 (H) x 1024 (V)
Number of Effective Pixels	1008 (H) x 1018 (V)
Number of Active Pixels	1008 (H) x 1018 (V)
Number of Outputs	1 or 2
Pixel Size	9 µm (H) x 9 µm (V)
Active Image Size	9.1 mm (H) x 9.2 mm (V) 12.9 mm (diagonal)
Optical Fill-Factor	60%
Saturation Signal	>50,000 electrons
Output Sensitivity	12 µV/electron
Dark Noise	50 electrons rms
Dark Current	<0.5 nA/cm^2
Quantum Efficiency (wavelength = 450, 530, 650 nm)	20%, 25%, 22%
Blooming Suppression	>100 X
Maximum Data Rate	20 MHz/Channel (2 channels)
Image Lag	Negligible
Package	CERDIP
Cover Glass	AR Coated (both sides)

ORDERING INFORMATION

Catalog Number	Product Name	Description	Marking Code
2H4615	KAI- 1010-AAA-CR-BA	Monochrome, No Microlens, CERDIP Package (sidebrazed), Taped Clear Cover Glass with AR coating (2 sides), Standard Grade	KAI-1010 Serial Number
2H4115	KAI- 1010-ABA-CD-AE	Monochrome, Telecentric Microlens, CERDIP Package (sidebrazed), Clear Cover Glass with AR coating (both sides), Engineering Sample	KAI-1010M Serial Number
2H4614	KAI- 1010-ABA-CD-BA	Monochrome, Telecentric Microlens, CERDIP Package (sidebrazed), Clear Cover Glass with AR coating (both sides), Standard Grade	KAI-1010M Serial Number
2H4121	KAI- 1010-ABA-CR-AE	Monochrome, Telecentric Microlens, CERDIP Package (sidebrazed), Taped Clear Cover Glass with AR coating (2 sides), Engineering Sample	KAI-1010M Serial Number
2H4613	KAI- 1010-ABA-CR-BA	Monochrome, Telecentric Microlens, CERDIP Package (sidebrazed), Taped Clear Cover Glass with AR coating (2 sides), Standard Grade	KAI-1010M Serial Number
4H0276	KAI- 1011-CBA-CD-AE	Color (Bayer RGB), Telecentric Microlens, CERDIP Package (sidebrazed), Clear Cover Glass with AR coating (both sides), Engineering Sample	KAI-1011CM Serial Number
4H0275	KAI- 1011-CBA-CD-BA	Color (Bayer RGB), Telecentric Microlens, CERDIP Package (sidebrazed), Clear Cover Glass with AR coating (both sides), Standard Grade	KAI-1011CM Serial Number
4H0060	KEK-4H0060-KAI-1010/1011-12-20	Evaluation Board (Complete Kit)	N/A

Please see the User's Manual (MTD/PS-0867) for information on the Evaluation Kit for this part.

Please see ISS Application Note "Product Naming Convention" (MTD/PS-0892) for a full description of naming convention used for KODAK image sensors.

Address all inquiries and purchase orders to:

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DEVICE DESCRIPTION

ARCHITECTURE

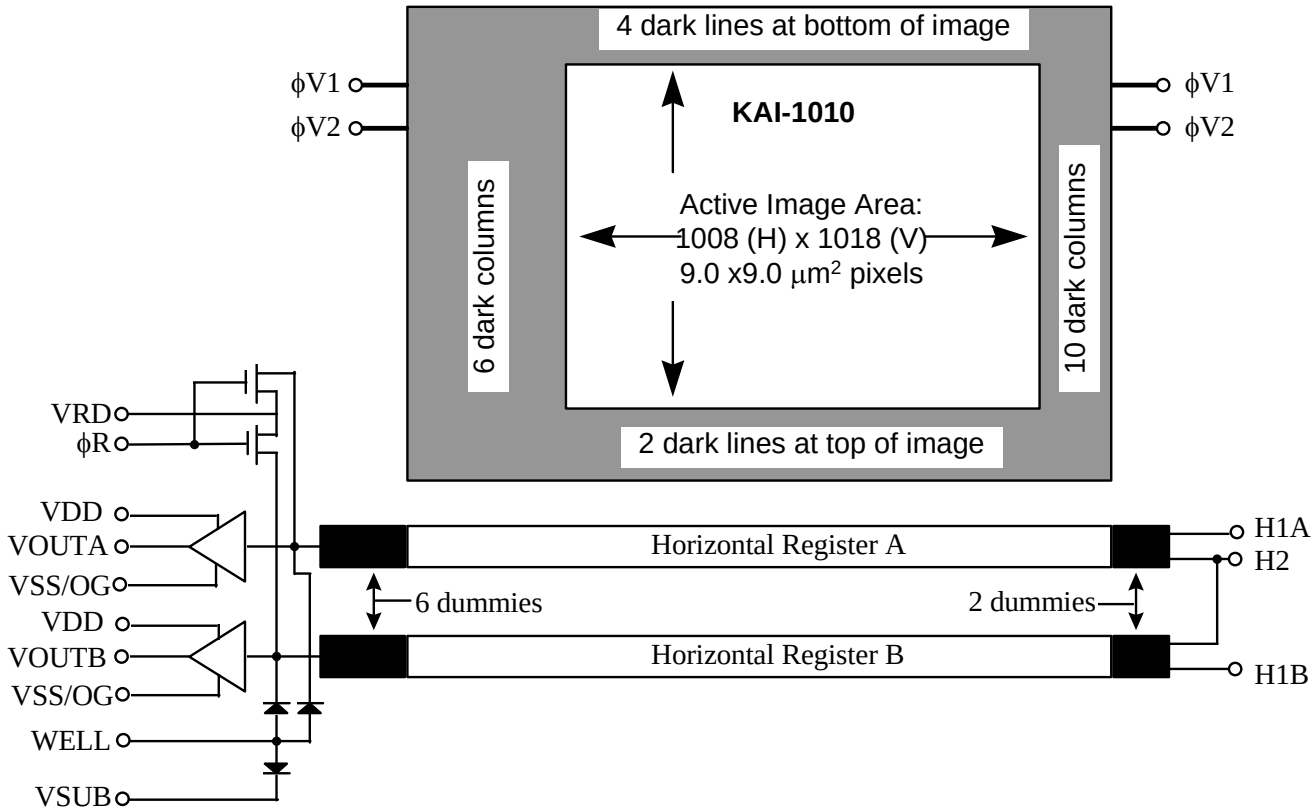


Figure 1 Functional Block Diagram

The KAI-1010 consists of 1024 x 1024 photodiodes, 1024 vertical (parallel) CCD shift registers (VCCDs), and dual 1032 pixel horizontal (serial) CCD shift registers (HCCDs) with independent output structures. The device can be operated in either single or dual line mode. The advanced, progressive-scan architecture of the device allows the entire image area to be read out in a single scan. The active pixels are arranged in a 1008 (H) x 1018 (V) array with an additional 16 columns and 6 rows of light-shielded dark reference pixels.

IMAGE ACQUISITION

An electronic representation of an image is formed when incident photons falling on the sensor plane create electron-hole pairs within the individual silicon photodiodes. These photoelectrons are collected locally by the formation of potential wells at each photosite. Below photodiode saturation, the number of photoelectrons collected at each pixel is linearly dependent on light level and exposure time and non-linearly dependent on wavelength. When the photodiode's charge capacity is reached, excess electrons are discharged into the substrate to prevent blooming.

CHARGE TRANSPORT

The accumulated or integrated charge from each photodiode is transported to the output by a three step process. The charge is first transported from the photodiodes to the VCCDs by applying a large positive voltage to the phase-one vertical clock (øV1). This reads out every row, or line, of photodiodes into the VCCDs.

The charge is then transported from the VCCDs to the HCCDs line by line. Finally, the HCCDs transport these rows of charge packets to the output structures pixel by pixel. On each falling edge of the horizontal clock, øH2, these charge packets are dumped over the output gate (OG,Figure 3) onto the floating diffusion (FDA and FDB, Figure 3).

Both the horizontal and vertical shift registers use traditional two-phase complementary clocking for charge transport. Transfer to the HCCDs begins when øV2 is clocked high and then low (while holding øH1A high) causing charge to be transferred from øV1 to øV2 and subsequently into the A HCCD. The A register can now be read out in single line mode. If it is desired to operate the device in a dual line readout mode for higher frame rates, this line is transferred into the B HCCD by clocking øH1A to a low state, and øH1B to a high state while holding øH2 low. After øH1A is returned to a high state, the next line can be transferred into the A HCCD. After this clocking sequence, both HCCDs are read out in parallel.

The charge capacity of the horizontal CCDs is slightly more than twice that of the vertical CCDs. This feature allows the user to perform two-to-one line aggregation in the charge domain during V-to-H transfer. This device is also equipped with a fast dump feature that allows the user to selectively dump complete lines (or rows) of pixels at a time. This dump, or line clear, is also accomplished during the V-to-H transfer time by clocking the fast dump gate.

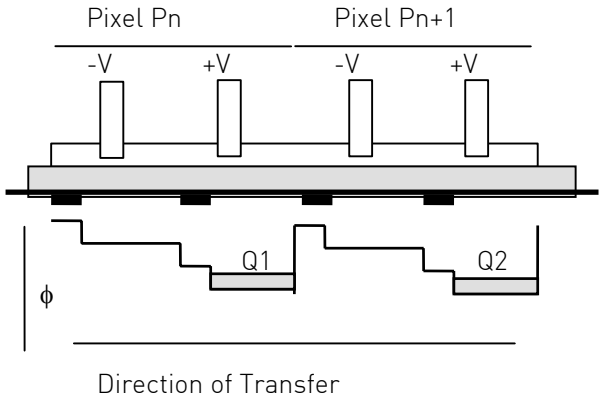


Figure 2 True 2 Phase CCD Cross Section

OUTPUT STRUCTURE

Charge packets contained in the horizontal register are dumped pixel by pixel, onto the floating diffusion output node whose potential varies linearly with the quantity of charge in each packet. The amount of potential change is determined by the expression $\Delta Vfd=\Delta Q/Cfd$. A three stage source-follower amplifier is used to buffer this signal voltage off chip with slightly less than unity gain. The translation from the charge domain to the voltage domain is quantified by the output sensitivity or charge to voltage conversion in terms of $\mu V/e^-$. After the signal has been sampled off-chip, the reset clock (øR) removes the charge from the floating diffusion and resets its potential to the reset-drain voltage (VRD).

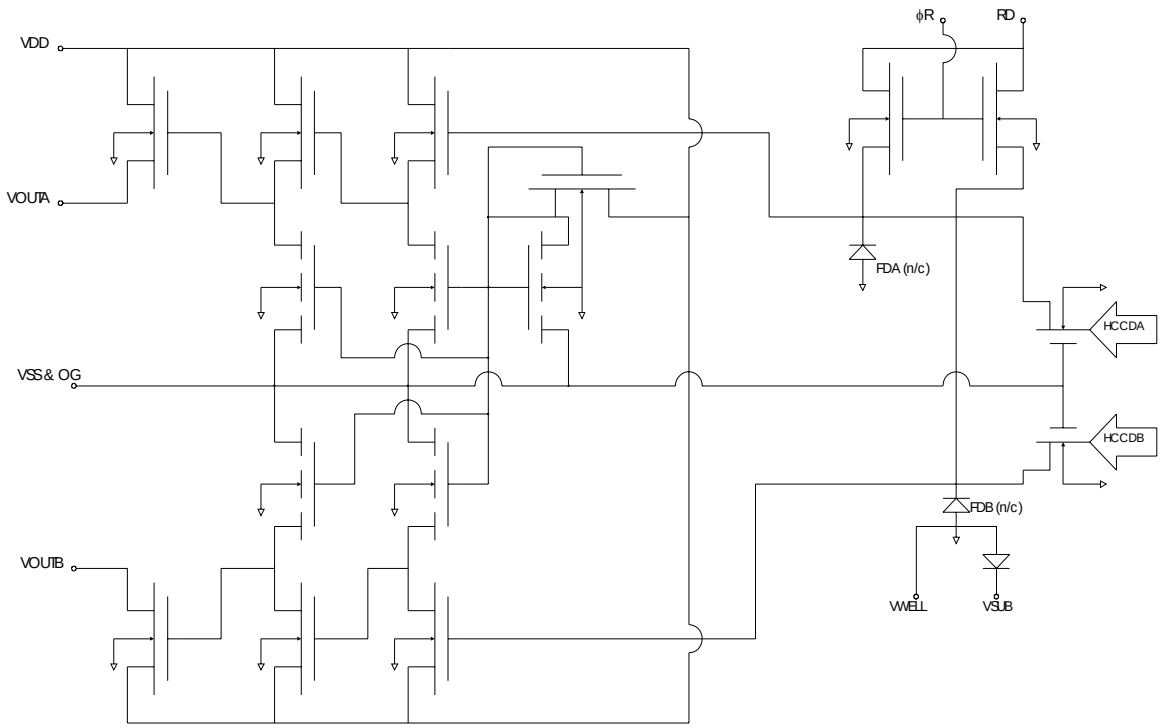


Figure 3 Output Structure

ELECTRONIC SHUTTER

The KAI-1010 provides a structure for the prevention of blooming which may be used to realize a variable exposure time as well as performing the anti-blooming function. The anti-blooming function limits the charge capacity of the photodiode by draining excess electrons vertically into the substrate (hence the name Vertical Overflow Drain or VOD) . This function is controlled by applying a large potential to the device substrate (device terminal SUB). If a sufficiently large voltage pulse (VES ≈ 40V) is applied to the substrate, all photodiodes will be emptied of charge through the substrate, beginning the integration period. After returning the substrate voltage to the nominal value, charge can accumulate in the diodes and the charge packet is subsequently readout onto the VCCD at the next occurrence of the high level on ϕV1. The integration time is then the time between the falling edges of the substrate shutter pulse and ϕV1. This scheme allows electronic variation of the exposure time by a variation in the clock timing while maintaining a standard video frame rate.

Application of the large shutter pulse must be avoided during the horizontal register readout or an image artifact will appear due to feedthrough. The shutter pulse VES must be "hidden" in the horizontal retrace interval. The integration time is changed by skipping the shutter pulse from one horizontal retrace interval to another.

The smear specification is not met under electronic shutter operation. Under constant light intensity and spot size, if the electronic exposure time is decreased, the smear signal will remain the same while the image signal will decrease linearly with exposure. Smear is quoted as a percentage of the image signal and so the percent smear will increase by the same factor that the integration time has decreased. This effect is basic to interline devices.

COLOR FILTER ARRAY (OPTIONAL, FOR KAI-1011-CBA ONLY)

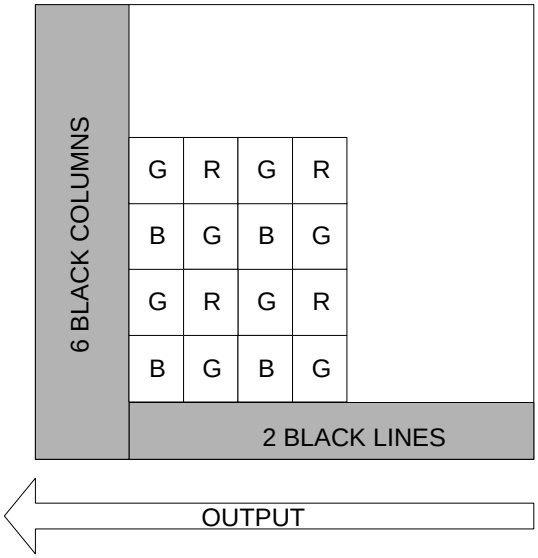


Figure 4 CFA Pattern

PHYSICAL DESCRIPTION

Pin Description and Device Orientation

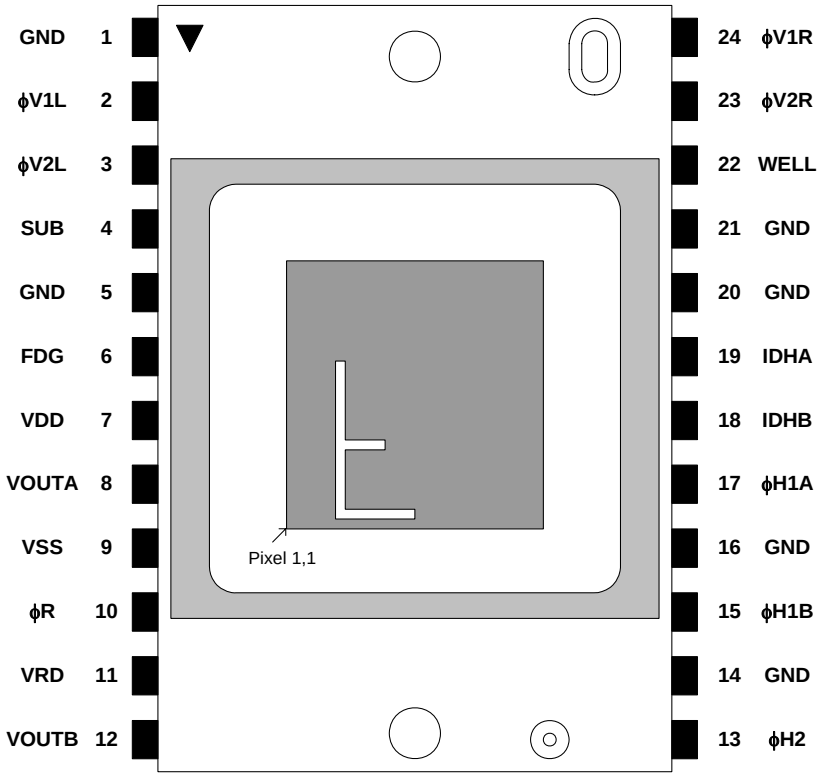


Figure 5: Pinout Diagram

PIN	NAME	DESCRIPTION	Notes
1,5,14,16,20,21	GND	Ground	1
2, 24	øV1	Vertical CCD Clock - Phase 1	2
3, 23	øV2	Vertical CCD Clock - Phase 2	3
4	SUB	Substrate	
6	FDG	Fast Dump Gate	
7	VDD	Output Amplifier Supply	
8	VOUTA	Video Output Channel A	
9	VSS	Output Amplifier Return & OG	
10	øR	Reset Clock	
11	VRD	Reset Drain	
12	VOUTB	Video Output Channel B	
13	øH2	A & B Horizontal CCD Clock - Phase 2	
15	øH1B	B Horizontal CCD Clock - Phase 1	
17	øH1A	A Horizontal CCD Clock - Phase 1	
18	IDHB	Input Diode B Horizontal CCD	
19	IDHA	Input Diode A Horizontal CCD	
22	WELL	P-Well	

Notes:
1. All GND pins should be connected to WELL (P-Well).
2. Pins 2 and 24 must be connected together - only 1 Phase 1 clock driver is required.
3. Pins 3 and 23 must be connected together - only 1 Phase 2 clock driver is required.

IMAGING PERFORMANCE

All the following values were derived using nominal operating conditions using the recommended timing. Unless otherwise stated, readout time = 140ms, integration time = 140ms and sensor temperature = 40°C. Correlated double sampling of the output is assumed and recommended. Many units are expressed in electrons, to convert to voltage, multiply by the amplifier sensitivity.

Defects are excluded from the following tests and the signal output is referenced to the dark pixels at the end of each line unless otherwise specified.

ELECTRO-OPTICAL FOR KAI-1011-CBA

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
F F	Optical Fill Factor		55.0		%	
E_{sat}	Saturation Exposure		0.046		$\mu J/cm^2$	1
QE_r	Red Peak Quantum Efficiency λ = 620nm		25		%	2
QE_g	Green Peak Quantum Efficiency λ = 530nm		28		%	2
QE_b	Blue Peak Quantum Efficiency λ = 470nm		34		%	2
R_{gs}	Green Photoresponse Shading		6		%	4
PRNU	Photoresponse Non-uniformity		15.0		%pp	3, 6
PRNL	Photoresponse Non-linearity		5.0		%	
	Amplifier Sensitivity		11.5		$\mu V/e^-$	

Table 1 Electro-Optical Image Specifications KAI-1011-CBA

Notes:

1. For λ = 530nm wavelength, and Vsat = 350mV.
2. Refer to typical values from Figure 6 Nominal KAI-1011-CBA Spectral Response.
3. Under uniform illumination with output signal equal to 280 mV.
4. This is the global variation in chip output for green pixels across the entire chip.
5. It is recommended to use low pass filter with $\lambda_{cut\text{-}off}$ at ~ 680nm for high performance.
6. Per color. Units: % Peak to Peak. A 200 by 200 sub ROI is used.

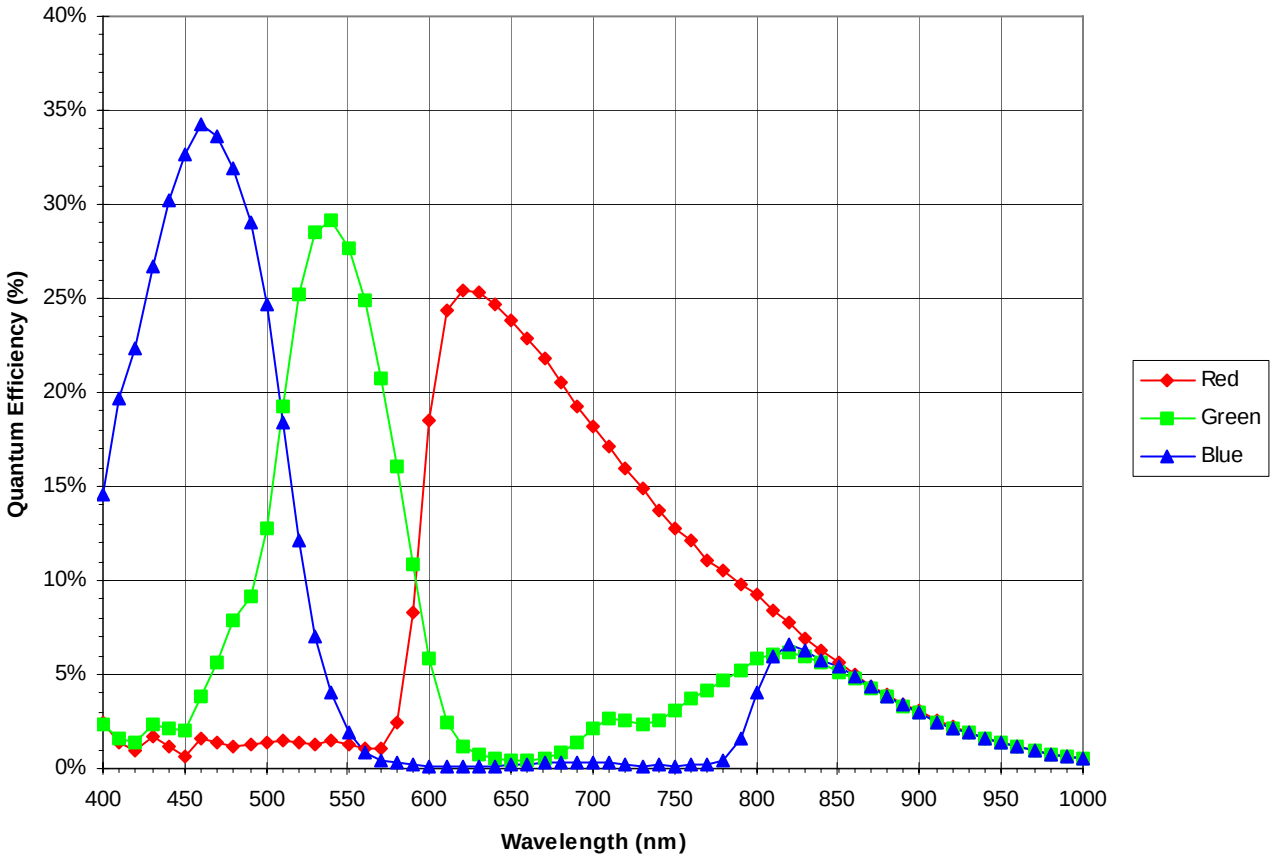


Figure 6 Nominal KAI-1011-CBA Spectral Response

ELECTRO-OPTICAL FOR KAI-1010-ABA

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
F F	Optical Fill Factor		55.0		%	
E_{sat}	Saturation Exposure		0.037		$\mu J/cm^2$	1
QE	Peak Quantum Efficiency		37		%	2
PRNU	Photoresponse Non-uniformity		10.0		%pp	3, 4
PRNL	Photoresponse Non-linearity		5.0		%	

Table 2 Electro-Optical Image Specifications KAI-1010-ABA

Notes:

1. For λ = 550nm wavelength, and Vsat = 350mV.
2. Refer to typical values from Figure 7 Nominal KAI-1010-ABA Spectral Response.
3. Under uniform illumination with output signal equal to 280 mV.
4. Units: % Peak to Peak. A 200 by 200 sub ROI is used.

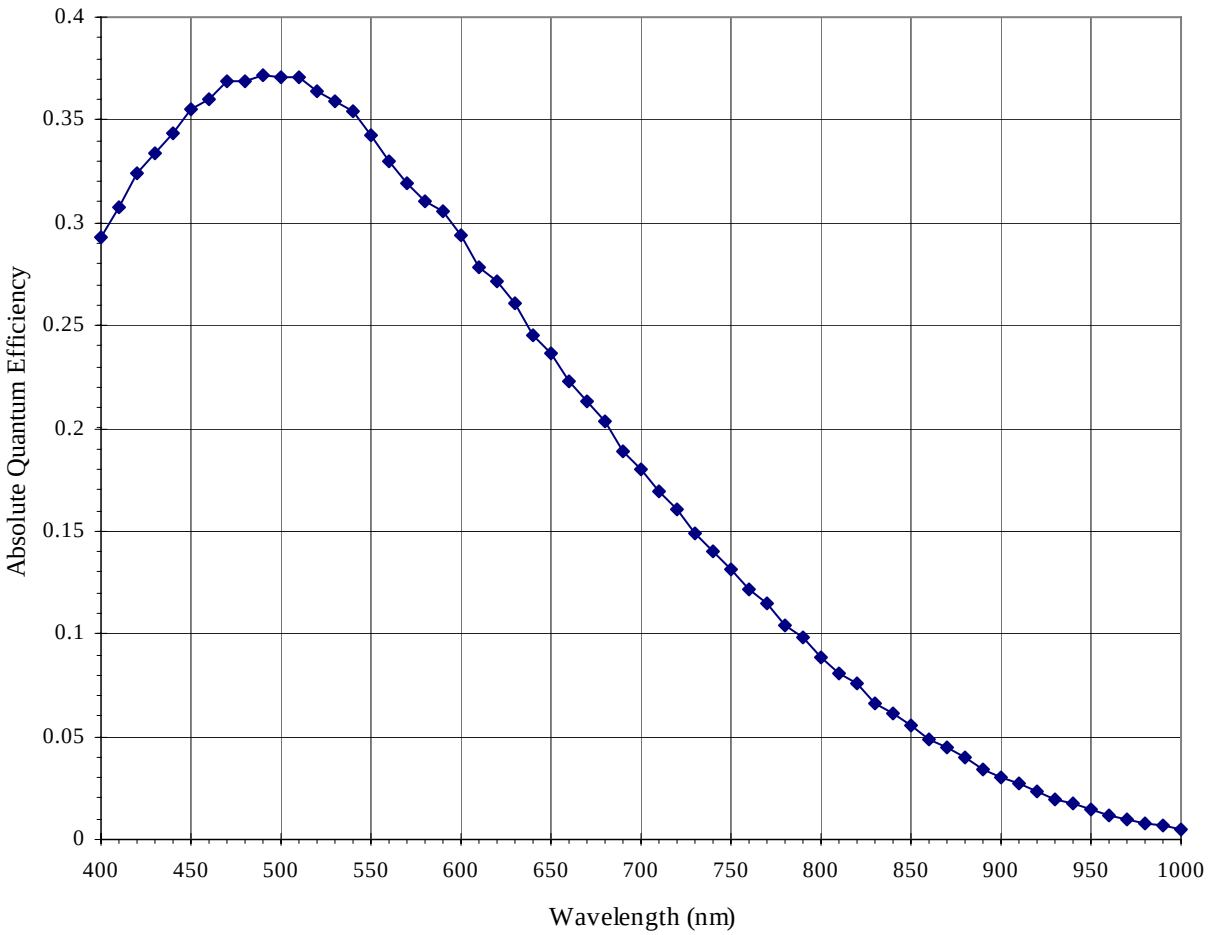


Figure 7 Nominal KAI-1010-ABA Spectral Response

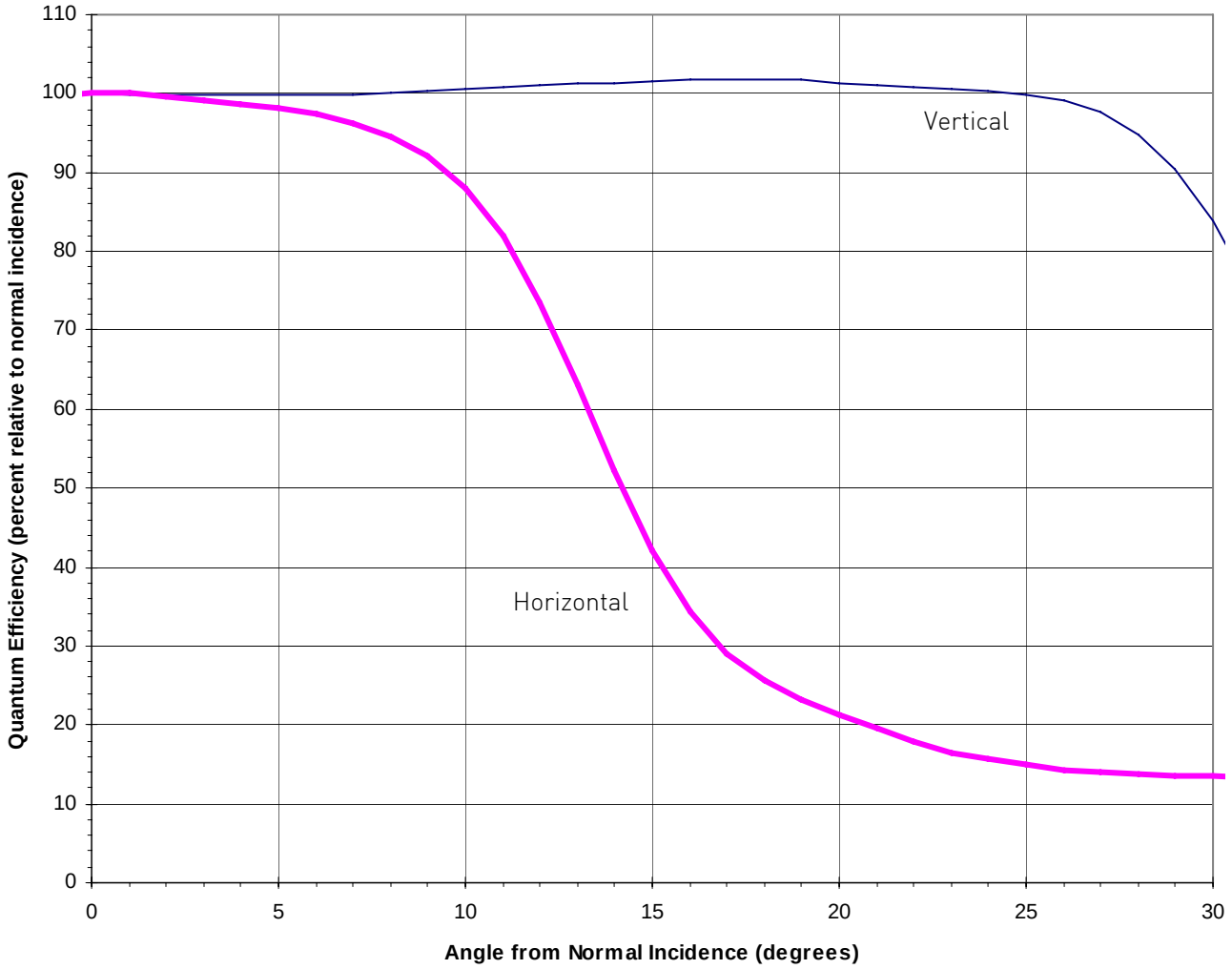


Figure 8 Angular Dependence of Quantum Efficiency

For the curve marked "Horizontal", the incident light angle is varied in a plane parallel to the HCCD.

For the curve marked "Vertical", the incident light angle is varied in a plane parallel to the VCCD.

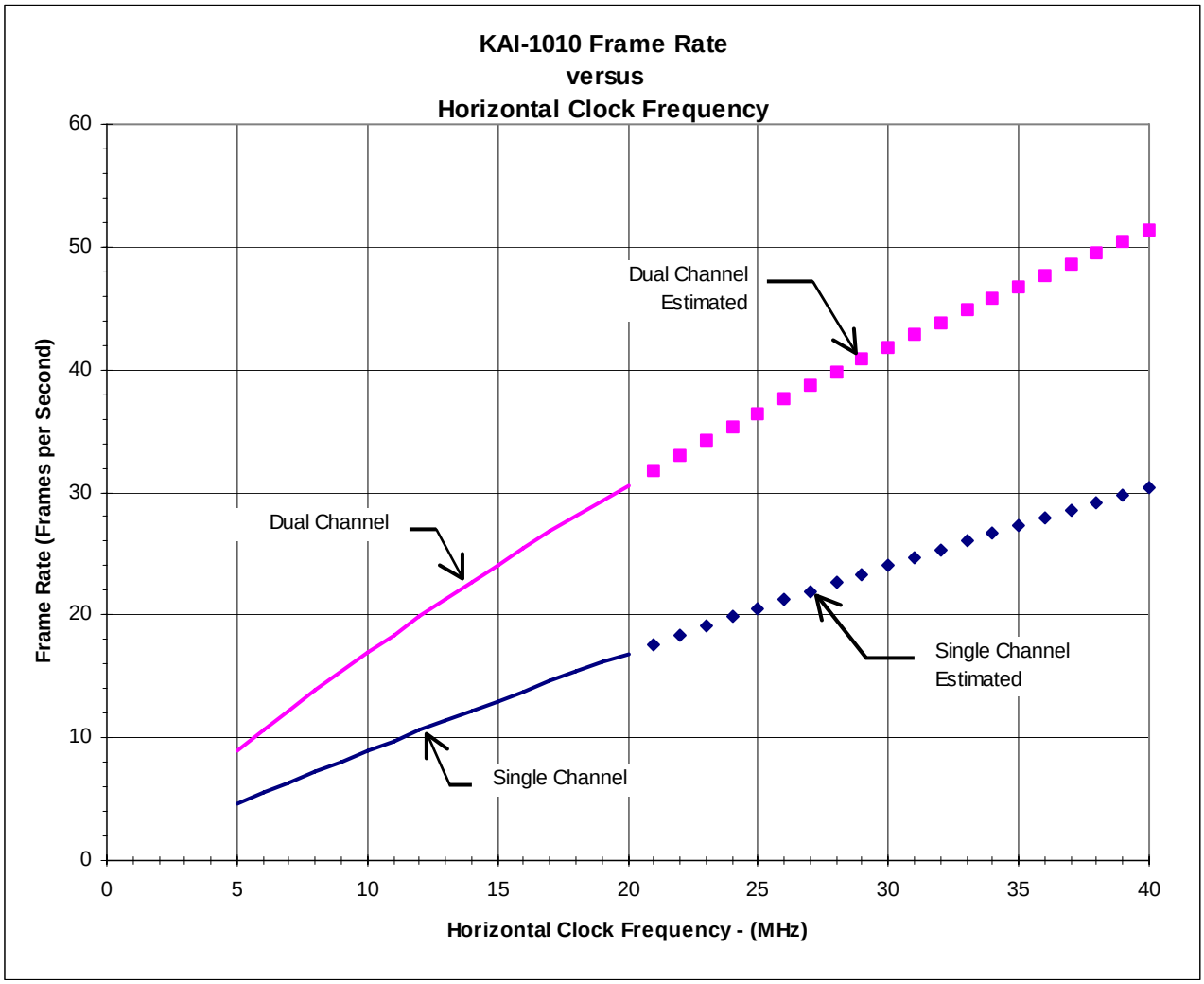


Figure 9 Frame Rate versus Horizontal Clock Frequency

CCD IMAGE SPECIFICATIONS

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
Vsat	Output Saturation Voltage		350		mV	1,2,8
I_d	Dark Current			0.5	nA	
DCDT	Dark Current Doubling Temp	7	8	10	°C	
CTE	Charge Transfer Efficiency		0.99999			2,3
f_H	Horizontal CCD Frequency			40	MHz	4
IL	Image Lag			100	e^-	5
Xab	Blooming Margin			100		6,8
Smr	Vertical Smear		0.01		%	7

Table 3 CCD Image Specifications

Notes:

1. Vsat is the green pixel mean value at saturation as measured at the output of the device with Xab=1. Vsat can be varied by adjusting Vsub.
2. Measured at sensor output.
3. With stray output load capacitance of C_L = 10 pF between the output and AC ground.
4. Using maximum CCD frequency and/or minimum CCD transfer times may compromise performance.
5. This is the first field decay lag measured by strobe illuminating the device at (Hsat,Vsat), and by then measuring the subsequent frame's average pixel output in the dark.
6. Xab represents the increase above the saturation-irradiance level (Hsat) that the device can be exposed to before blooming of the vertical shift register will occur. It should also be noted that Vout rises above Vsat for irradiance levels above Hsat, as shown in Figure 10.
7. Measured under 10% (~ 100 lines) image height illumination with white light source and without electronic shutter operation and below Vsat.
8. It should be noted that there is trade off between Xab and Vsat.

OUTPUT AMPLIFIER @ VDD = 15V, VSS = 0.0V

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
Vodc	Output DC Offset		7		V	1,2
Pd	Power Dissipation	----	225	----	mW	3
$f\text{-}_{3db}$	Output Amplifier Bandwidth		140		MHz	1,4
CL	Off-Chip Load			10	pF	

Table 4 Output Amplifier Image Specifications

Notes:

1. Measured at sensor output with constant current load of I_{out} = 5mA per output.
2. Measured with VRD = 9V during the floating-diffusion reset interval, (ϕR high), at the sensor output terminals.
3. Both channels.
4. With stray output load capacitance of C_L = 10 pF between the output and AC ground.

GENERAL

SYMBOL	PARAMETER	MIN.	NOM.	MAX.	UNITS	NOTES
Vn - total	Total Sensor Noise		0.5		mV, rms	1
DR	Dynamic Range			60	dB	2

Table 5 General Image Specifications

Notes:

1. Includes amplifier noise and dark current shot noise at data rates of 10MHz. The number is based on the full bandwidth of the amplifier. It can be reduced when a low pass filter is used.
2. Uses 20LOG(Vsat/Vn - total) where Vsat refers to the output saturation signal.

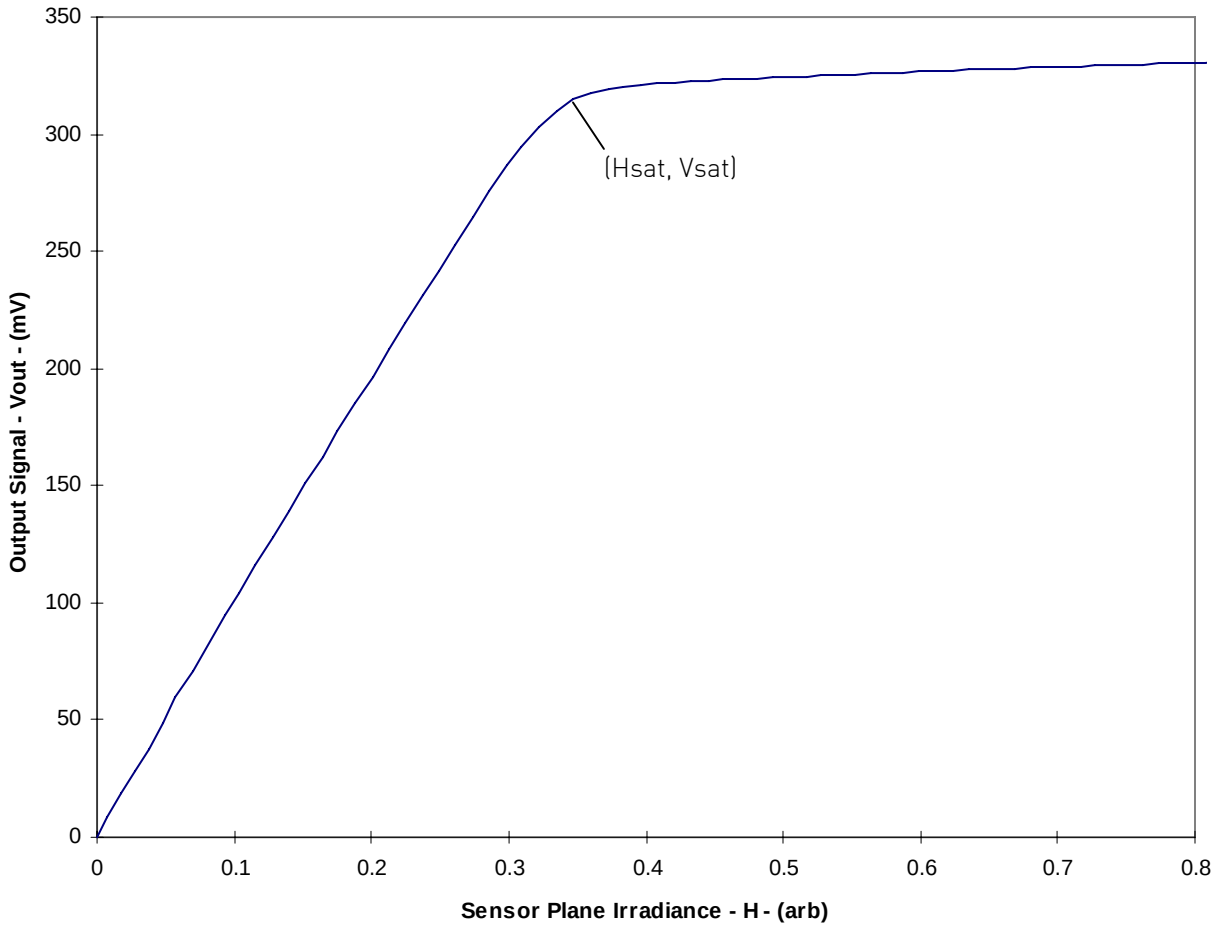


Figure 10 Typical KAI-1010-ABA Photoresponse

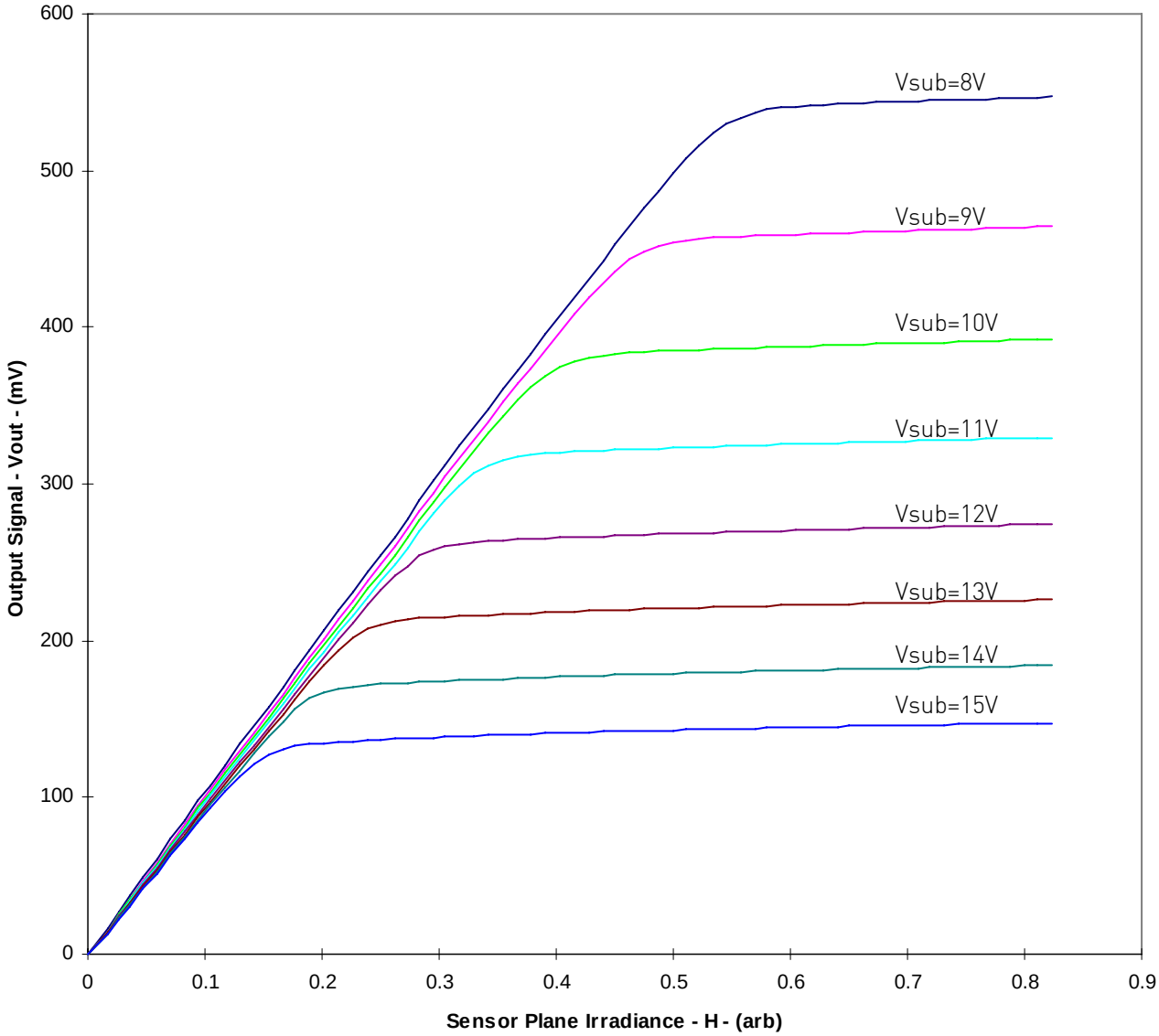


Figure 11 Example of Vsat versus Vsub

As Vsub is decreased, Vsat increases and anti-blooming protection decreases.

As Vsub is increased, Vsat decreases and anti-blooming protection increases.

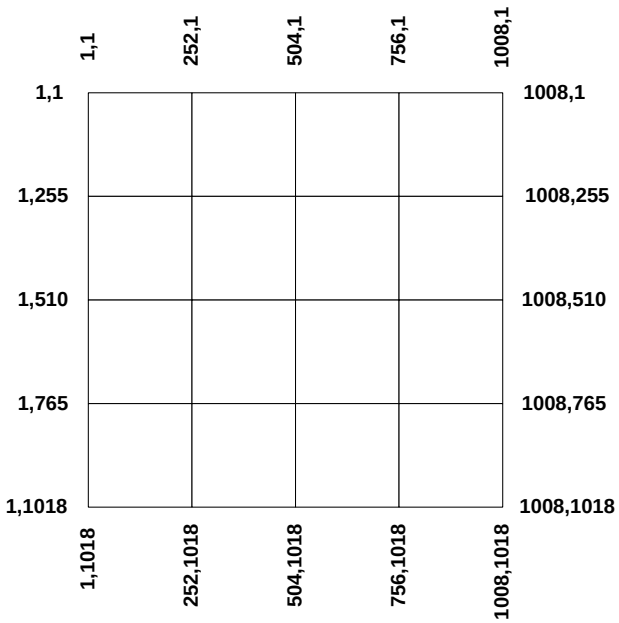
Defect Classification

All values derived under nominal operating conditions at 40°C operating temperature.

Defect Type	Defect Definition	Number Allowed	Notes
Defective Pixel	Under uniform illumination with mean pixel output at 80% of Vsat, a defective pixel deviates by more than 15% from the mean value of all pixels in its section.	12	1,2
Bright Defect	Under dark field conditions, a bright defect deviates more than 15mV from the mean value of all pixels in its section.	5	1,2
Cluster Defect	Two or more vertically or horizontally adjacent defective pixels.	0	2

Notes:

1. Sections are 252 (H) x 255 (V) pixel groups, which divide the imager into sixteen equal areas as shown below.
2. For the color device, KAI-1010-CBA, a defective pixel deviates by more than 15% from the mean value of all active pixels in its section with the same color



Test Conditions

Junction Temperature	(T_j) = 40°C
Integration Time	(t_{int}) = 70msec
Readout Rate	$(t_{readout})$ = 70msec

OPERATION

ABSOLUTE MAXIMUM RANGE

RATING	DESCRIPTION	MIN.	MAX.	UNITS	NOTES
Temperature (@ 10% ±5%RH)	Operation Without Damage	-50	+70	°C	5, 6
Voltage (Between Pins)	SUB-WELL	0	+40	V	1
	VRD,VDD,OG&VSS-WELL	0	+15	V	2
	IDHA,B & VOUTA,B - WELL	0	+15	V	2
	ϕV1 - ϕV2	-12	+20	V	2
	ϕH1A, ϕH1B - ϕH2	-12	+15	V	2
	ϕH1A, ϕH1B, ϕH2, FDG - ϕV2	-12	+15	V	2
	ϕH2 - OG & VSS	-12	+15	V	2
	ϕR – SUB	-20	0	V	1,2,4
	All Clocks - WELL	-12	+15	V	2
Current	Output Bias Current (I_{out})	----	10	mA	3

Table 6 Absolute Maximum Ranges

Notes:

1. Under normal operating conditions the substrate voltage should be above +7V, but may be pulsed to 40 V for electronic shuttering.
2. Care must be taken in handling so as not to create static discharge which may permanently damage the device.
3. Per Output. I_{out} affects the band-width of the outputs.
4. ϕR should never be more positive than VSUB.
5. The tolerance on all relative humidity values is provided due to limitations in measurement instrument accuracy.
6. The image sensor shall continue to function but not necessarily meet the specifications of this document while operating at the specified conditions.

DC OPERATING CONDITIONS

SYMBOL	DESCRIPTION	MIN.	NOM.	MAX.	UNITS	PIN IMPEDANCE[6]	NOTES
VRD	Reset Drain	8.5	9	9.5	V	5pF, > 1.2MΩ	
IRD	Reset Drain Current		0.2		mA		
VSS	Output Amplifier Return & OG		0		V	30pF, >1.2MΩ	
ISS	Output Amplifier Return Current		5		mA		
VDD	Output Amplifier Supply	12	15.0	15.0	V	30pF, >1.2MΩ	
Iout	Output Bias Current		5	10	mA		5
WELL	P-well	----	0.0	----	V	Common	1
GND	Ground	-----	0.0	----	V		1
FDG	Fast Dump Gate	-7.0	-6.0	-5.5	V	20pF, >1.2MΩ	2
SUB	Substrate	7	Vsub	15	V	1nF, >1.2MΩ	3
IDHA, IDHB	Input Diode A, B Horizontal CCD	12.0	15.0	15.0	V	5pF, > 1.2MΩ	4

Table 7 DC Operating Conditions

Notes:

1. The WELL and GND pins should be connected to P-well ground.
2. The voltage level specified will disable the fast dump feature.
3. This pin may be pulsed to Ves=40V for electronic shuttering
4. Electrical injection test pins. Connect to VDD power supply.
5. Per output. Note also that I_{out} affects the bandwidth of the outputs.
6. Pins shown with impedances greater than 1.2 Mohm are expected resistances. These pins are only verified to 1.2 Mohm.
7. The operating levels are for room temperature operation. Operation at other temperatures may or may not require adjustments of these voltages.

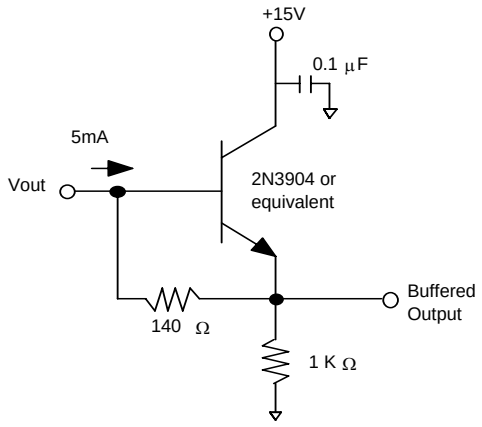


Figure 12 Recommended Output Structure Load Diagram

AC CLOCK LEVEL CONDITIONS

SYMBOL	DESCRIPTION	Level	Min.	NOM.	MAX.	UNITS	PIN IMPEDANCE[2]
ϕV1	Vertical CCD Clock	Low	-10.0	-9.5	-9.0	V	25nF, >1.2MΩ
		Mid	0.0	0.2	0.4	V	
		High	8.5	9.0	9.5	V	
ϕV2	Vertical CCD Clock	Low	-10.0	-9.5	-9.0	V	25nF, >1.2MΩ
		High	0.0	0.2	0.4	V	
ϕH1A	ϕ1 Horizontal CCD A Clock	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
ϕH1B[4]	ϕ1 Horizontal CCD B Clock (single register mode)	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
ϕH1B[4]	ϕ1 Horizontal CCD B Clock (dual register mode)	Low	-7.5	-7.0	-6.5	V	100pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
ϕH2	ϕ2 Horizontal CCD Clock	Low	-7.5	-7.0	-6.5	V	125pF, > 1.2MΩ
		High	2.5	3.0	3.5	V	
ϕR	Reset Clock	Low	-6.5	-6.0	-5.5	V	5pF, > 1.2MΩ
		High	-0.5	0.0	0.5	V	
ϕFDG[3]	Fast Dump Gate Clock	Low	-7.0	-6.0	-5.5	V	20pF, > 1.2MΩ
		High	4.5	5.0	5.5	V	

Table 8 AC Clock Level Conditions

Notes:

1. The AC and DC operating levels are for room temperature operation. Operation at other temperatures may or may not require adjustments of these voltages.
2. Pins shown with impedances greater than 1.2 Mohm are expected resistances. These pins are only verified to 1.2 Mohm.
3. When not used, refer to DC operating condition.
4. For single register mode, set ϕH1B to -7.0 volts at all times rather than clocking it.

This device is suitable for a wide range of applications requiring a variety of different operating conditions. Consult Eastman Kodak in those situations in which operating conditions meet or exceed minimum or maximum levels.

AC TIMING REQUIREMENTS FOR 20 MHZ OPERATION

SYMBOL	DESCRIPTION	MIN	NOM	MAX	UNITS	NOTES	FIGURE
tϕR	Reset Pulse Width		10		nsec		Figure 10
t es	Electronic Shutter Pulse Width	10	25		µsec		Figure 11
t int	Integration Time	0.1			msec	1	Figure 11
t ϕVh	Photodiode to VCCD Transfer Pulse Width	4	5		µsec	2	Figure 8
t cd	Clamp Delay		15		nsec		Figure 10
t cp	Clamp Pulse Width		15		nsec		Figure 10
t sd	Sample Delay		35		nsec		Figure 10
t sp	Sample Pulse Width		15		nsec		Figure 10
t rd	Vertical Readout Delay	10	----	----	µsec		Figure 8
t ϕV	ϕV1, ϕV2 Pulse Width	3	----		µsec		Figure 9
t ϕH	Clock Frequency ϕH1A, ϕH1B , ϕH2	----	20		MHz		Figure 10
t ϕAB	Line A to Line B Transfer Pulse Width		3		µsec		Figure 13
t ϕHd	Horizontal Delay	3			µsec		Figure 9
t ϕVd	Vertical Delay	25			nsec		Figure 9
t ϕHVES	Horizontal Delay with Electronic Shutter	1			µsec		Figure 11

Table 9 AC Timing Requirements for 20 MHz Operation

Notes:

1. Integration time varies with shutter speed. It is to be noted that smear increases when integration time decreases below readout time (frame time). Photodiode dark current increases when integration time increases, while CCD dark current increases with readout time (frame time).
2. Antiblooming function is off during photodiode to VCCD transfer.

Frame Timing - Single Register Readout

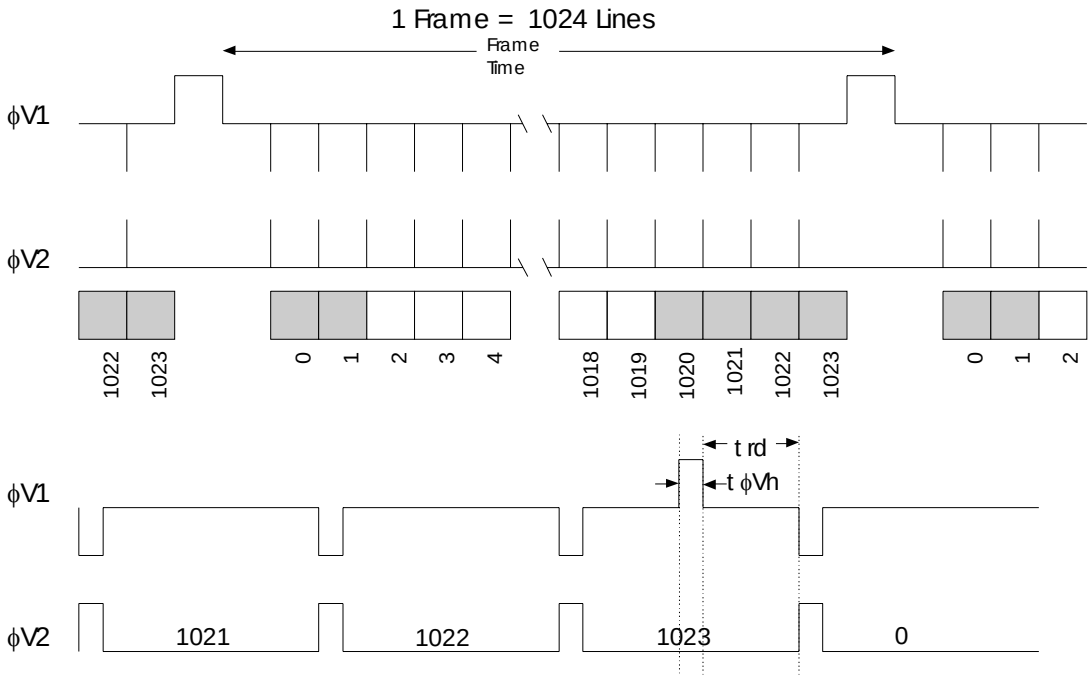
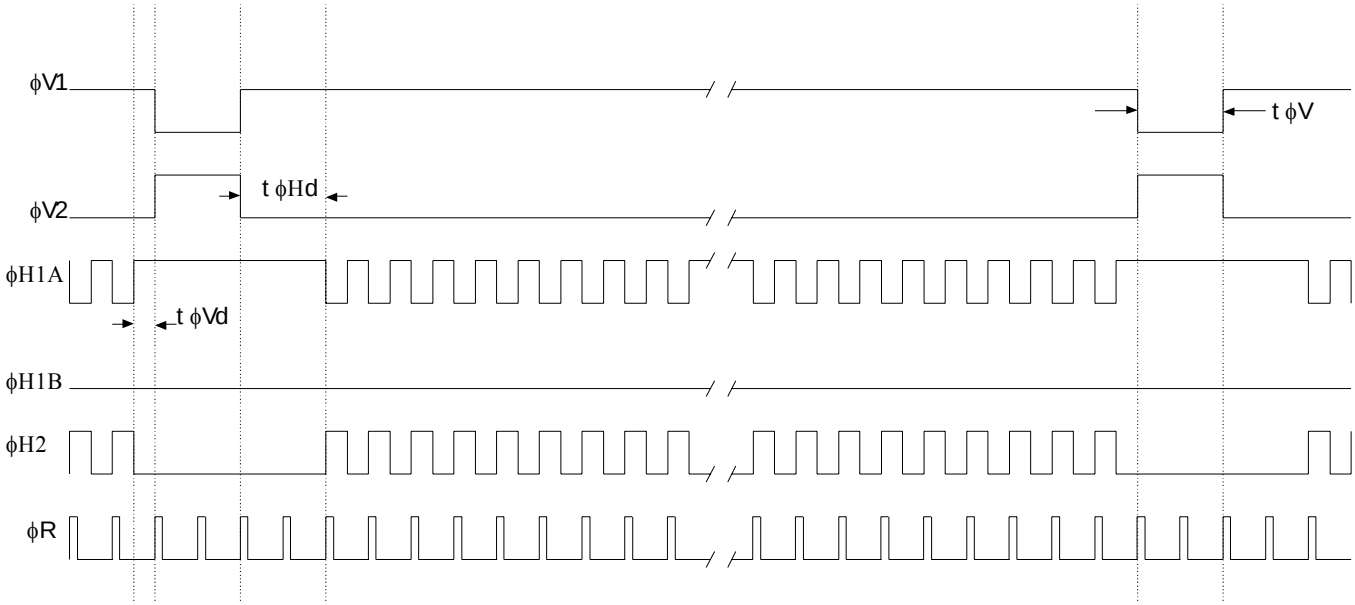


Figure 13 Frame Timing - Single Register Readout

Note:

When no electronic shutter is used, the integration time is equal to the frame time.

Line Timing - Single Register Readout



H1B held low for single register operation

Line Content

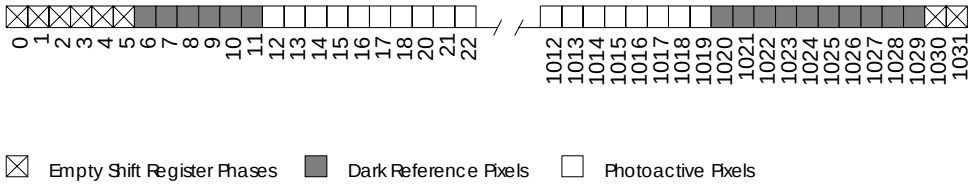


Figure 14 Line Timing - Single Register Output

Pixel Timing - Single Register Readout

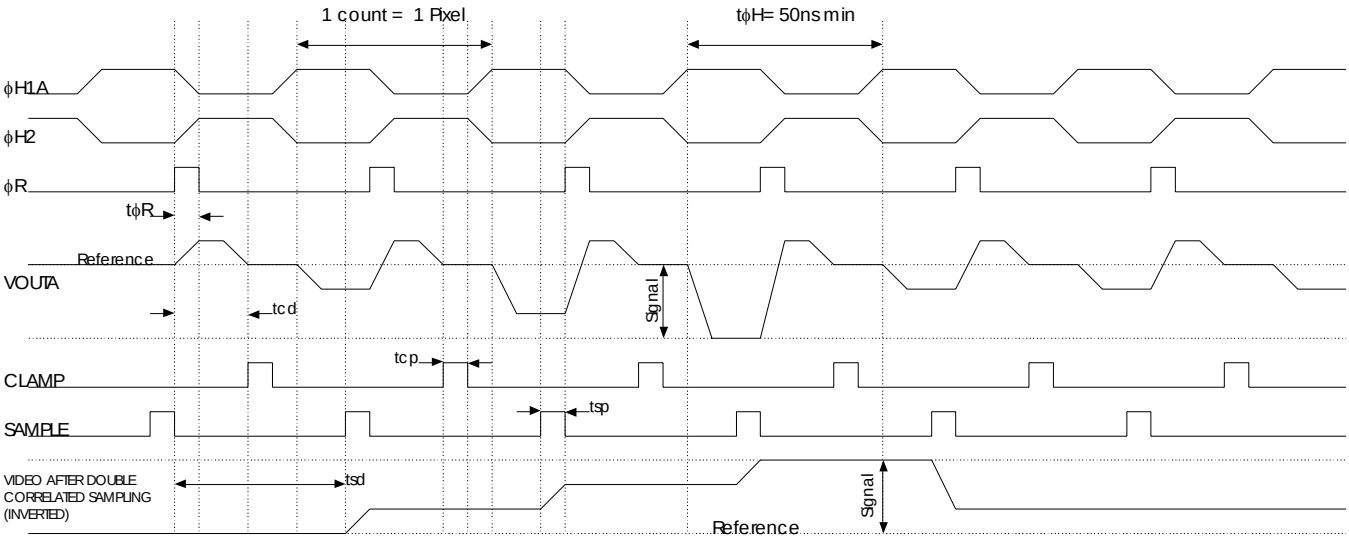
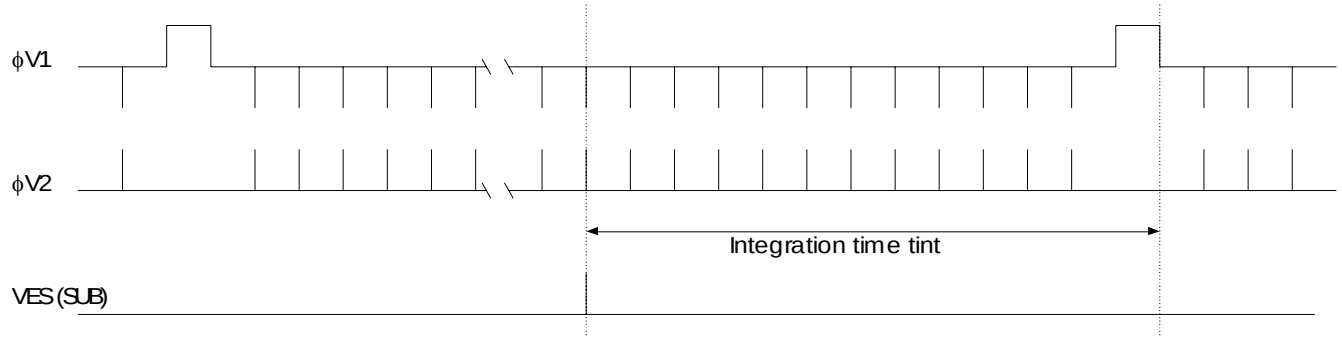


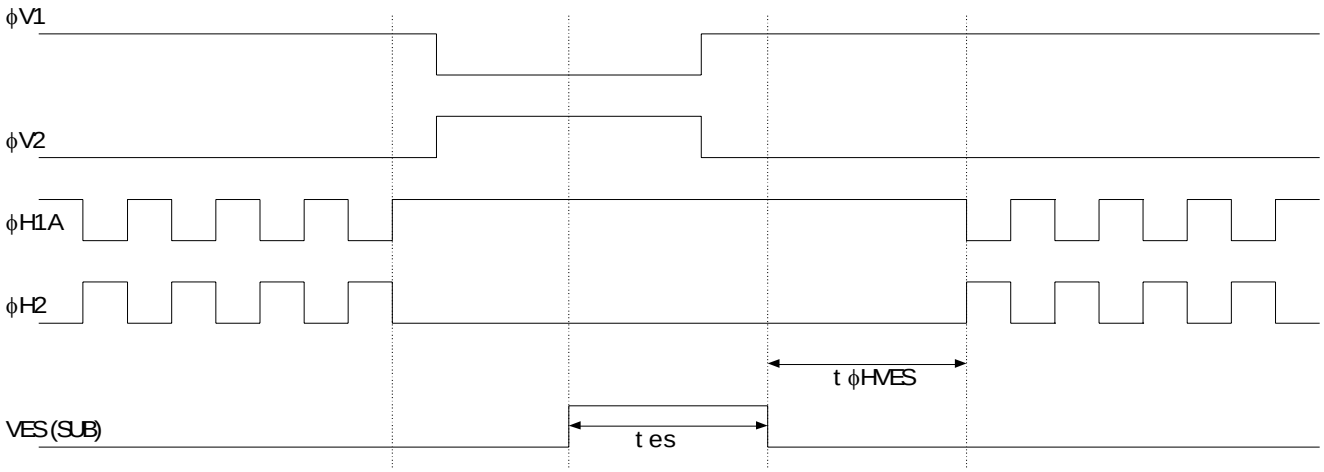
Figure 15 Pixel Timing Diagram - Single Register Readout

Electronic Shutter Timing - Single Register Readout

Electronic Shutter - Frame Timing



Electronic Shutter - Placement



Electronic Shutter - Operating Voltages

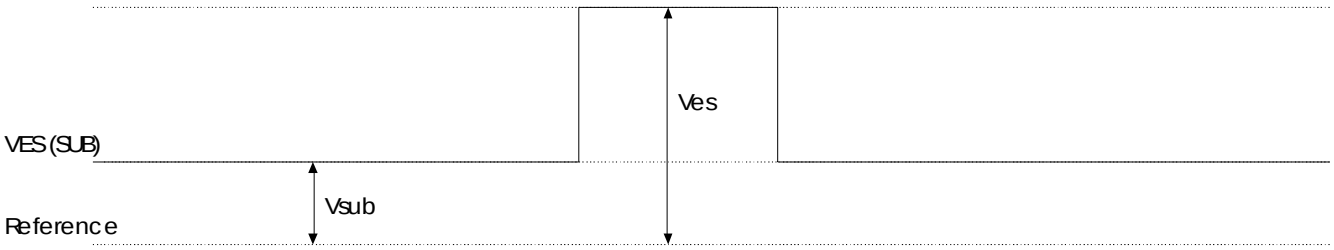


Figure 16 Electronic Shutter Timing Diagram - Single Register Readout

Frame Timing - Dual Register Readout

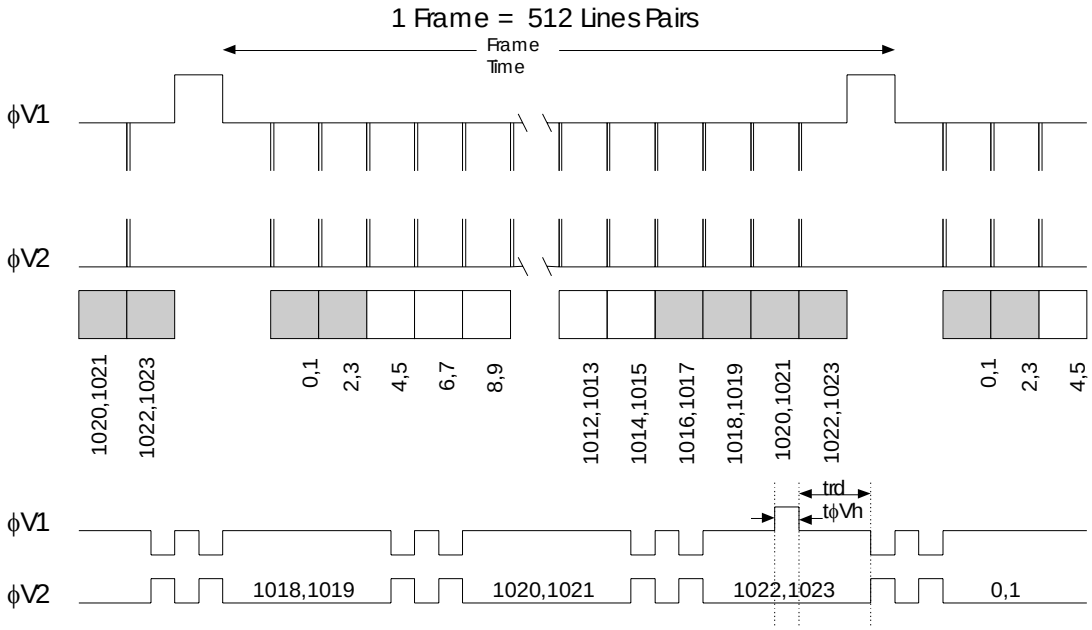
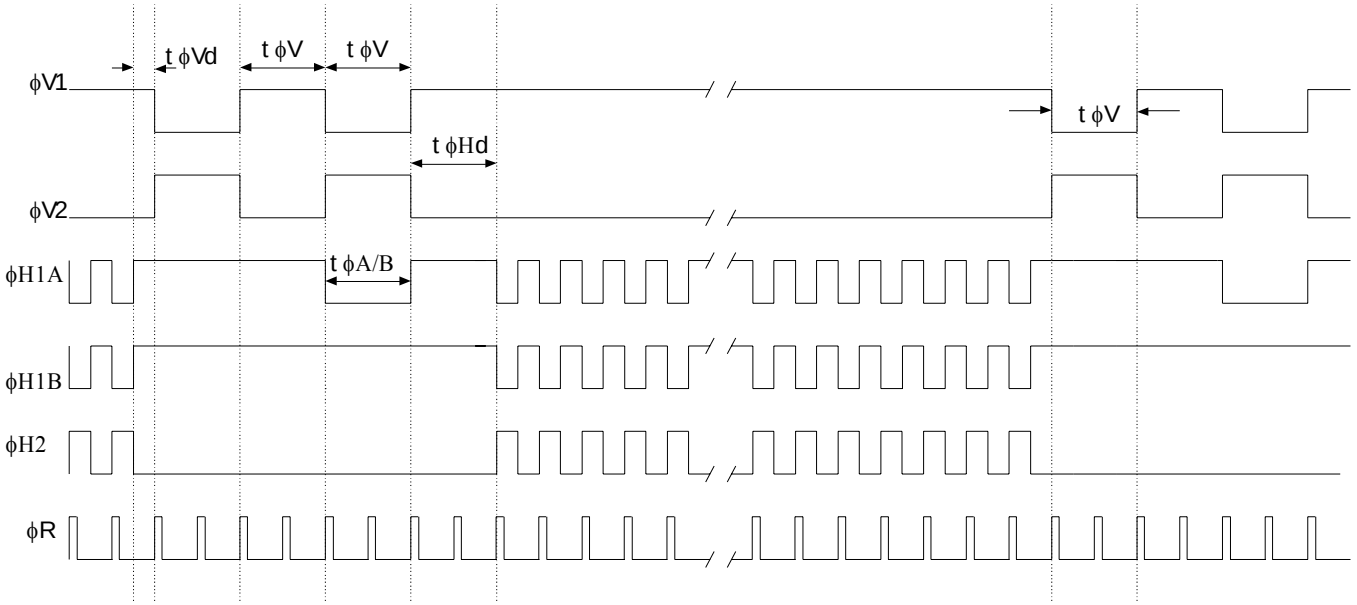


Figure 17 Frame Timing - Dual Register Readout

Note:
When no electronic shutter is used, the integration time is equal to the frame time.

Line Timing - Dual Register Readout



Line Content

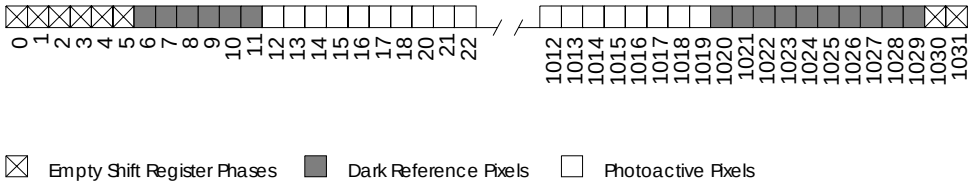


Figure 18 Line Timing - Dual Register Output

Pixel Timing - Dual Register Readout

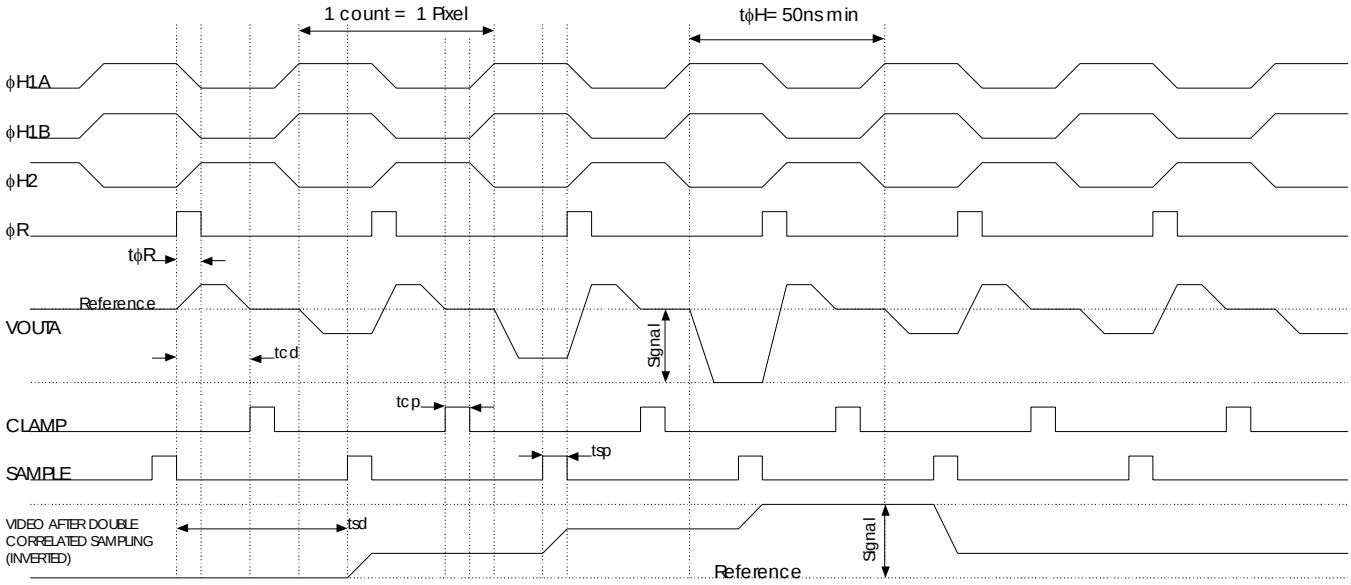


Figure 19 Figure Pixel Timing Diagram - Dual Register Readout

Fast Dump Timing – Removing Four Lines

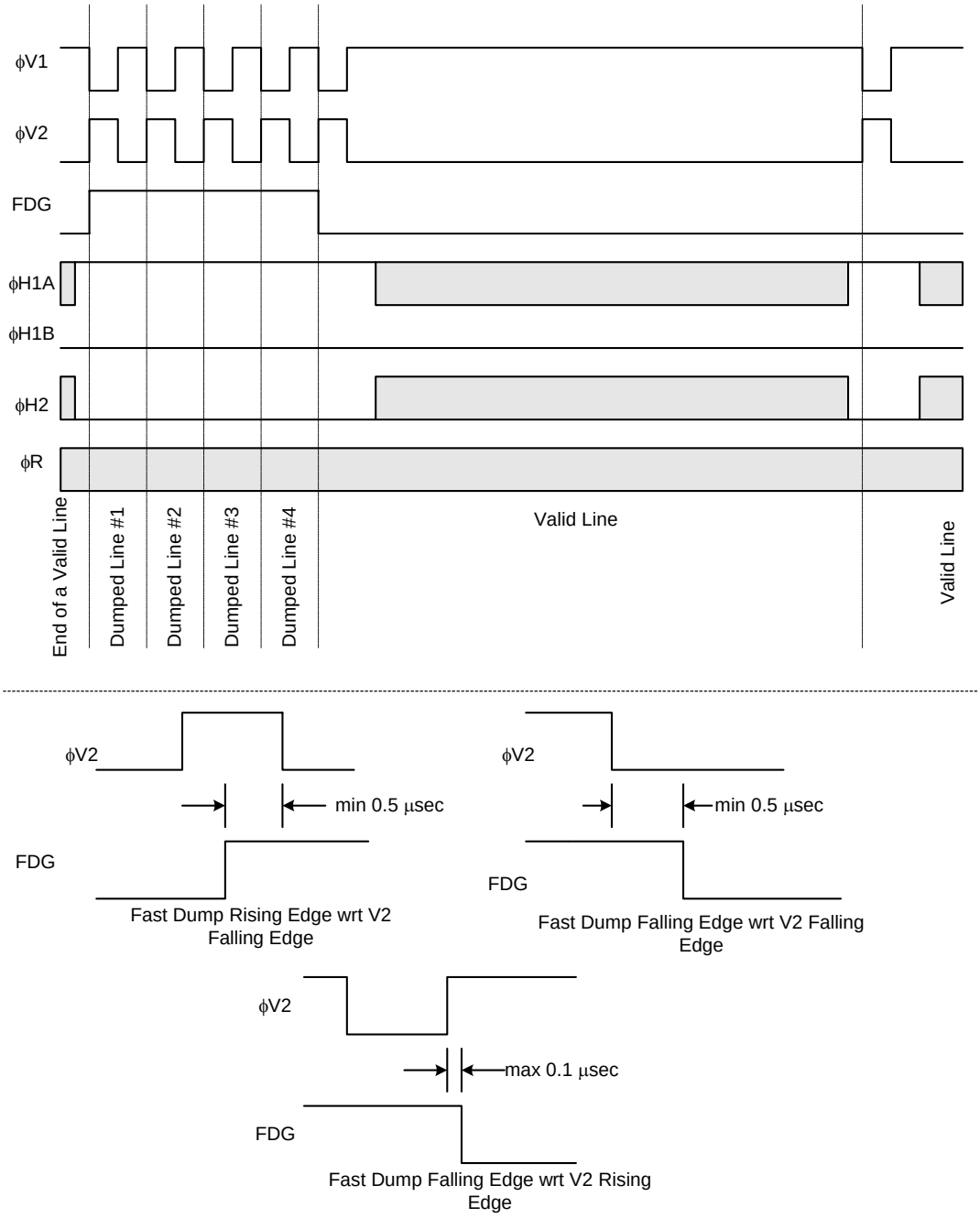


Figure 20 Fast Dump Timing - Removing Four Lines

Binning – Two to One Line Binning

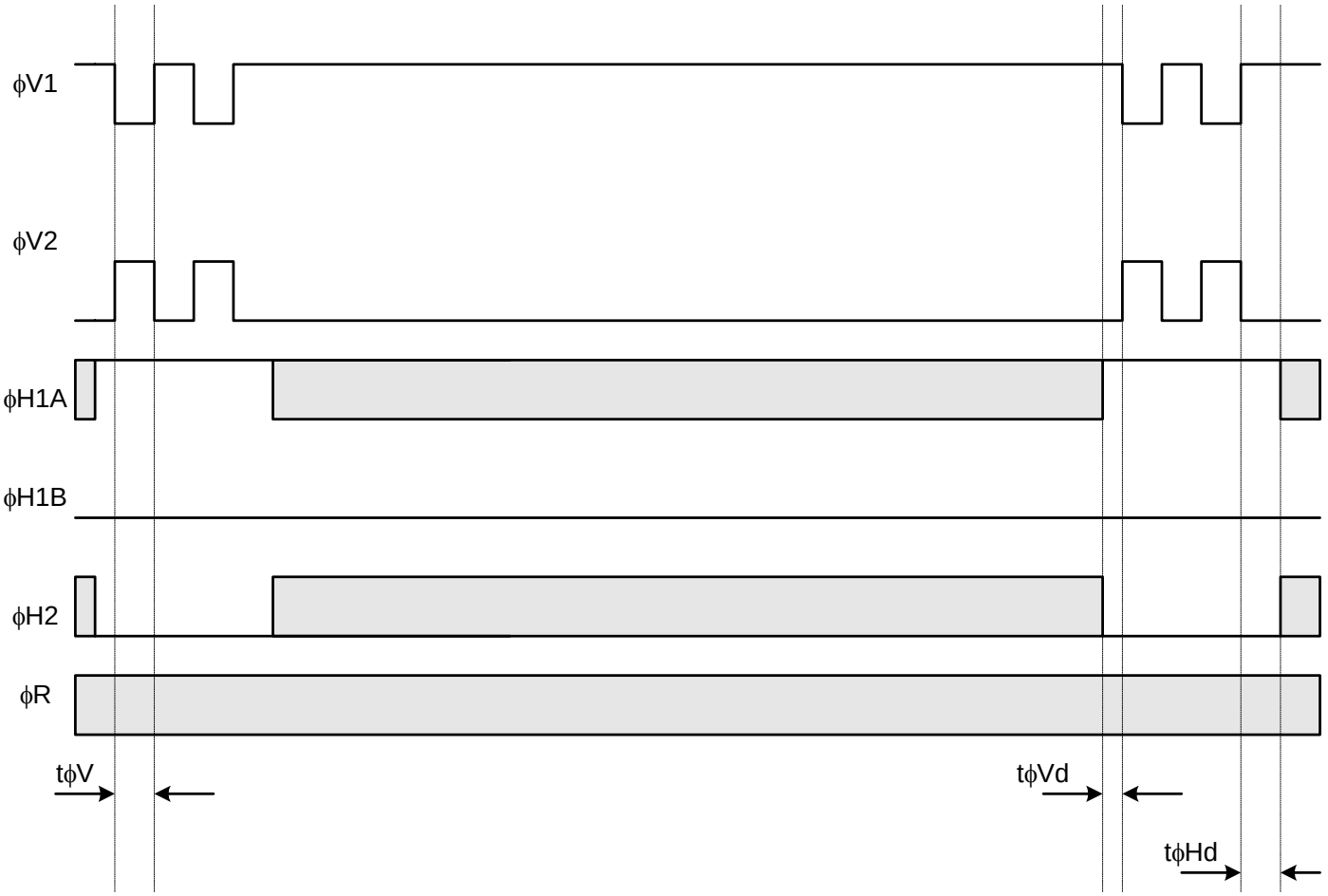


Figure 21 Binning - 2 to 1 Line Binning

Timing – Sample Video Waveform

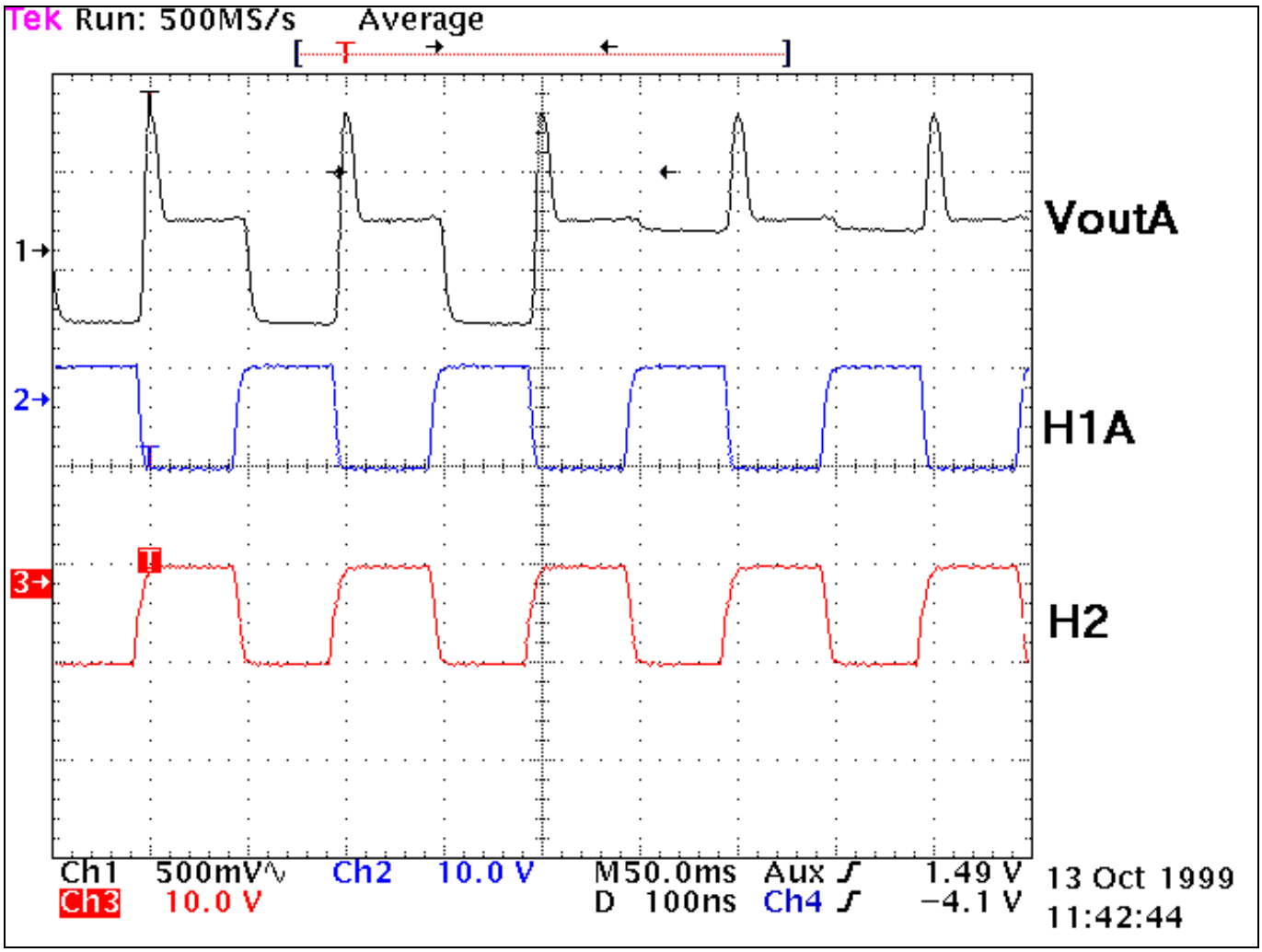


Figure 22 Sample Video Waveform at 5MHz

STORAGE AND HANDLING

CLIMATIC REQUIREMENTS

ITEM	DESCRIPTION	MIN.	MAX.	UNITS	CONDITIONS	NOTES
Operation to Specification	Temperature	-25	+40	°C	@ 10% ±5% RH	1, 2
	Humidity	10	86	%RH	@ 36 ±2°C Temp.	1, 2
Storage	Temperature	-55	+70	°C	@ 10% ±5%RH	2, 3
	Humidity	-----	95	%RH	@ 49 ±2°C Temp.	2, 3

Table 10 Climatic Requirements

Notes:
1. The image sensor shall meet the specifications of this document while operating at these conditions.
2. The tolerance on all relative humidity values is provided due to limitations in measurement instrument accuracy.
3. The image sensor shall meet the specifications of this document after storage for 15 days at the specified condition

ESD

1. This device contains limited protection against Electrostatic Discharge (ESD). CCD image sensors can be damaged by electrostatic discharge. Failure to do so may alter device performance and reliability.
2. Devices should be handled in accordance with strict ESD procedures for Class 0 (<250V per JESD22 Human Body Model test), or Class A (<200V JESD22 Machine Model test) devices.

   Devices are shipped in static-safe containers and should only be handled at static-safe workstations.
3. See Application Note MTD/PS-0224 "Electrostatic Discharge Control for Image Sensors" for proper handling and grounding procedures. This application note also contains recommendations for workplace modifications for the minimization of electrostatic discharge.
4. Store devices in containers made of electro-conductive materials.

COVER GLASS CARE AND CLEANLINESS

1. The cover glass is highly susceptible to particles and other contamination. Perform all assembly operations in a clean environment.
2. Touching the cover glass must be avoided
3. Improper cleaning of the cover glass may damage these devices. Refer to Application Note MTD/PS-0237 "Cover Glass Cleaning for Image Sensors"

ENVIRONMENTAL EXPOSURE

1. Do not expose to strong sun light for long periods of time. The color filters and/or microlenses may become discolored. Long time exposures to a static high contrast scene should be avoided. The image sensor may become discolored and localized changes in response may occur from color filter/microlens aging.
2. Exposure to temperatures exceeding the absolute maximum levels should be avoided for storage and operation. Failure to do so may alter device performance and reliability.
3. Avoid sudden temperature changes.
4. Exposure to excessive humidity will affect device characteristics and should be avoided. Failure to do so may alter device performance and reliability.
5. Avoid storage of the product in the presence of dust or corrosive agents or gases.

Long-term storage should be avoided. Deterioration of lead solderability may occur. It is advised that the solderability of the device leads be re-inspected after an extended period of storage, over one year

MECHANICAL INFORMATION

COMPLETED ASSEMBLY

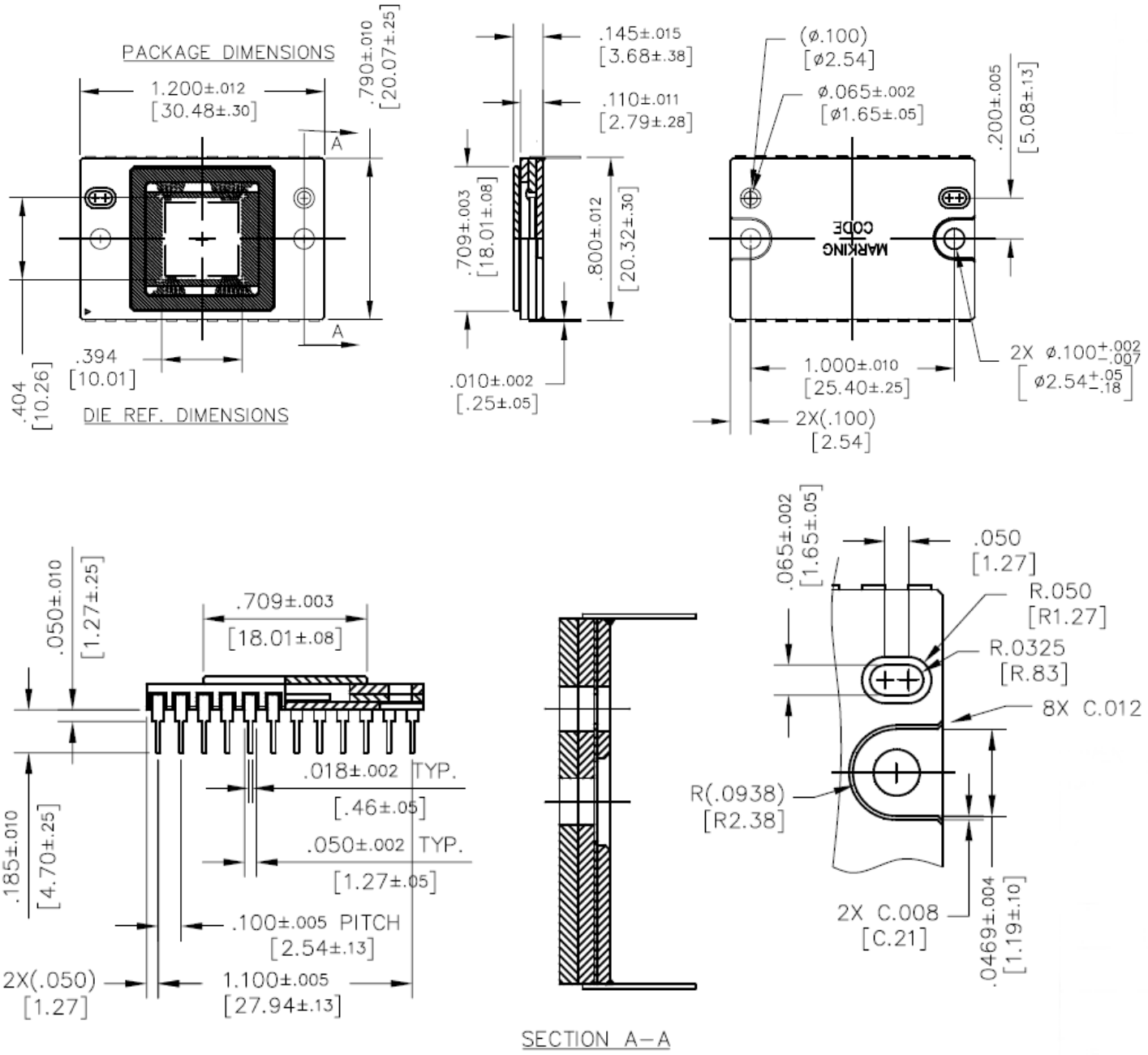


Figure 23: Completed Assembly (1 of 2)

Notes:
Cover glass is manually placed and visually aligned over die – location accuracy is not guaranteed.

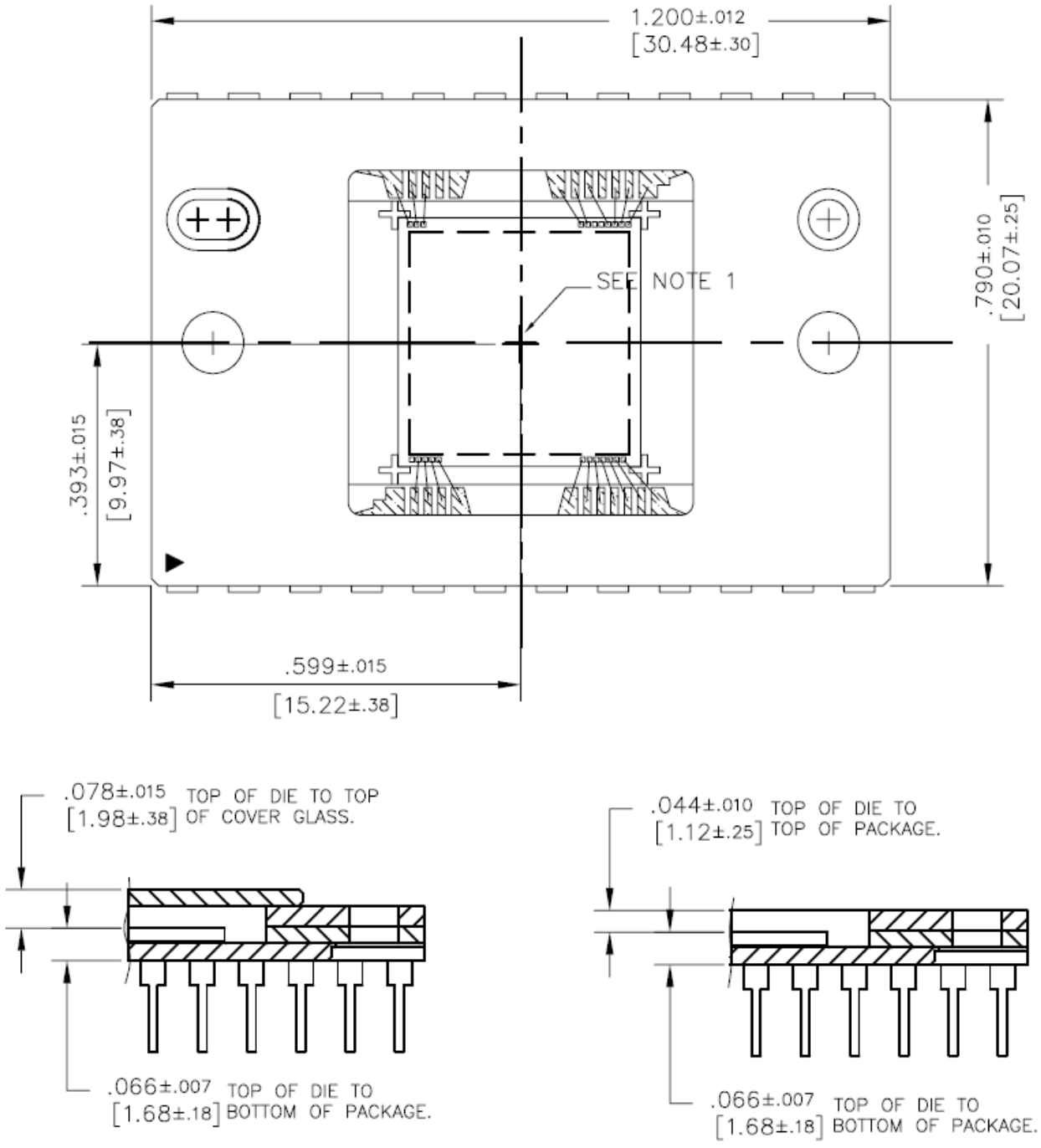
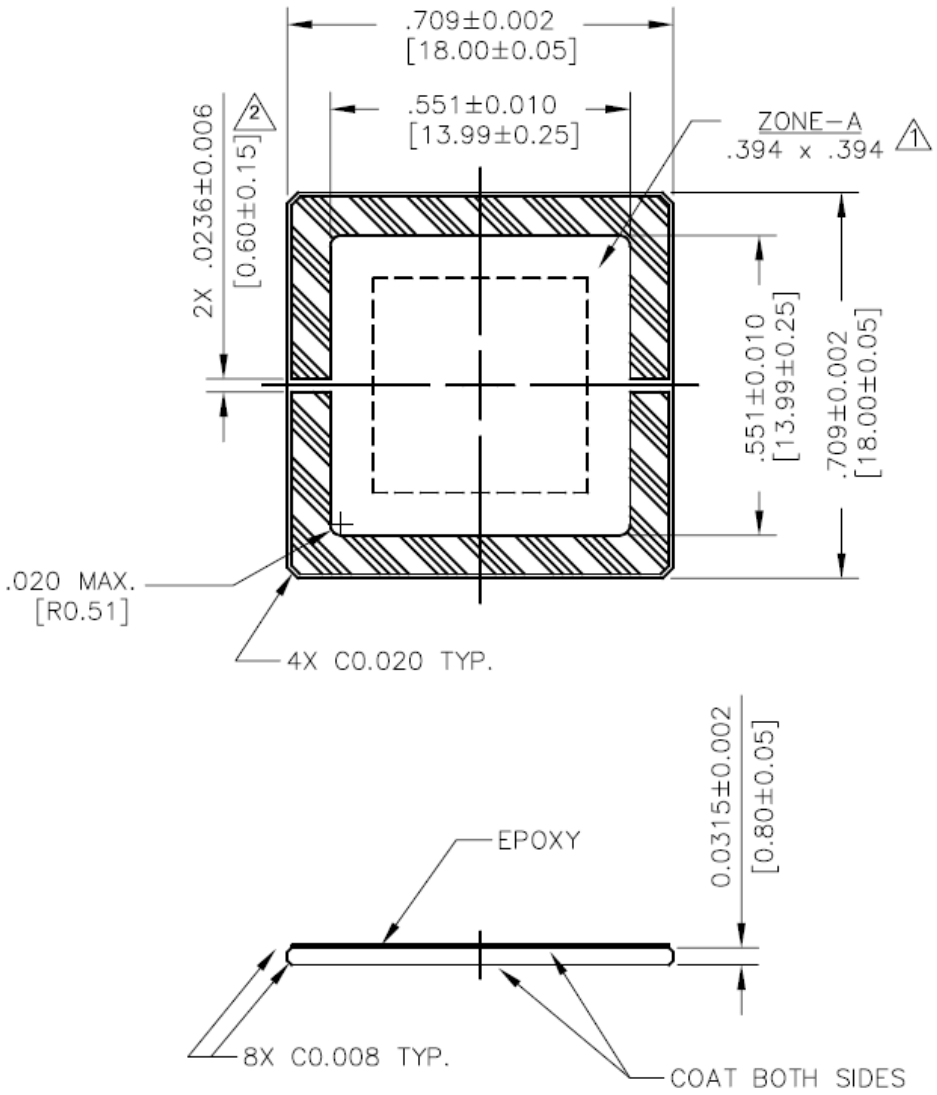


Figure 24: Completed Assembly (2 of 2)

Notes:

1. Center of image area is offset from center of package by (-0.02, -0.06) mm nominal.
2. Die is aligned within +/- 2 degree of any package cavity edge.

COVER GLASS



NOTES:

1. DUST/SCRATCH COUNT – 20 MICRON MAX.(ZONE–A)
2. EPOXY: NCO–110SZ
   THICKNESS: 0.002" – 0.007"
3. GLASS: SCHOTT D–263
4. DOUBLE–SIDED AR COATING REFLECTANCE
   420nm – 435nm < 2.0%
   435nm – 630nm < 0.8%
   630nm – 680nm < 2.0%

Figure 25: Glass Drawing

QUALITY ASSURANCE AND RELIABILITY

QUALITY STRATEGY

All image sensors will conform to the specifications stated in this document. This will be accomplished through a combination of statistical process control and inspection at key points of the production process. Typical specification limits are not guaranteed but provided as a design target. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

REPLACEMENT

All devices are warranted against failure in accordance with the terms of Terms of Sale. This does not include failure due to mechanical and electrical causes defined as the liability of the customer below.

LIABILITY OF THE SUPPLIER

A reject is defined as an image sensor that does not meet all of the specifications in this document upon receipt by the customer.

LIABILITY OF THE CUSTOMER

Damage from mechanical (scratches or breakage), electrostatic discharge (ESD) damage, or other electrical misuse of the device beyond the stated absolute maximum ratings, which occurred after receipt of the sensor by the customer, shall be the responsibility of the customer.

RELIABILITY

Information concerning the quality assurance and reliability testing procedures and results are available from the Image Sensor Solutions and can be supplied upon request. For further information refer to ISS Application Note MTD/PS-0292, Quality and Reliability.

TEST DATA RETENTION

Image sensors shall have an identifying number traceable to a test data file. Test data shall be kept for a period of 2 years after date of delivery.

MECHANICAL

The device assembly drawing is provided as a reference. The device will conform to the published package tolerances.

Kodak reserves the right to change any information contained herein without notice. All information furnished by Kodak is believed to be accurate.

LIFE SUPPORT APPLICATIONS POLICY

Kodak image sensors are not authorized for and should not be used within Life Support Systems without the specific written consent of the Eastman Kodak Company. Product warranty is limited to replacement of defective components and does not cover injury or property or other consequential damages.

REVISION CHANGES

Revision Number	Description of Revision
0.0	Revision 0 is the original version of the document
1.0	Revision 1.0 changes name from KAI-1001C to KAI-1001 series and includes data on all series imagers
2.0	Entire spec revised
3.0	Entire spec revised
4.0	Changed from KAI-1001 series to KAI-1010. Added cluster closeness specification, 4 good pixels between cluster defects.
5.0	Changed defect and grades. Added frame rate table and angle QE.
6.0	Added Web and e-mail references to footers. Added pixel 1,1 locator to figure 7, Pinout diagram. Corrected missing reference to figure 16 in Electro-Optical for KAI-1010CM note 2. Removed reference to KAI-1001 from both color and mono QE curves. Removed boxes around vertical and horizontal labels on angle QE figure. Removed boxes around labels on frame rate figure, added arrows from labels to curves. Corrected figure 21 Vsat versus Vsub plot to properly position labels. Added Web and e-mail references in section 4.3 ordering information. Corrected repeat table 4 entry. Corrected frame rate versus horizontal clock frequency figure. Data for dual mode was incorrect.
7.0	Changed figure 6 label from Device Drawing #6 Die Placement to Device Drawing – Die Placement. Added figure 16, Fast Dump Timing. Added figure 17, Binning – 2 to 1 line binning. Added figure 18, Sample Video Waveform at 5MHz. In Appendix 1, Part Numbers, changed references from taped on glass to snap-on lid.
8.0	Updated page layout. Color version of part updated to use improved material. Naming of color part changed from KAI-1010CM to KAI-1011CM. Page 13 – Added cautions pertaining to ESD and glass cleaning. Page 26 – Color PRNU value changed from 5 to 15. Units clarified to % Peak to Peak. Page 28 – Monochrome PRNU value changed from 5 to 10. Units clarified to % Peak to Peak. Page 27 – Updated color quantum efficiency graph to new KAI-1011CM. Page 35 – Updated quality Assurance and Reliability section. Page 36 – Appendix 1 replaced with Available Part Configurations.
9.0	Page 8 – Figure 5 – CFA Pattern – corrected pattern. First active line is blue/green. Previous versions on the specification incorrectly had the first active line as green/red. Note: the color filter pattern has not been physically changed on the device. Page 35 – Update Storage and Handling Section. Page 36 – Updated Quality Assurance and Reliability section.
10.0	Page 37 – removed KAI-1010 monochrome sealed quartz glass configuration. This configuration has been obsoleted.
11.0	Updated format Updated Summary Specification Updated completed assembly drawing Added cover glass drawing Updated ordering information

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